129. A New General Approach to Enantiomerically Pure Cyclic and Open-Chain (*R*)- and (*S*)- α,α -Disubstituted α -Amino Acids

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A wide range of cyclic and open-chain α, α -disubstituted α -amino acids **1a**-p were prepared. The racemic *N*-acylated α, α -disubstituted amino acids were resolved by coupling to chiral amines **15–18** derived from (*S*)-phenylalanine to form diastereoisomers **19/20** or **21/22** that could be separated by crystallization and/or flash chromatography on silica gel (*Scheme 3*). Selective cleavage *via* the 1,3-oxazol-5(4*H*)-ones **10a**-p gave the corresponding optically pure α, α -disubstituted amino-acid derivatives **11** or **12** in high yield (*Scheme 3*). The aboslute configurations of the α, α -disubstituted amino acids were determined from X-ray structures of the diastereoisomers **20**, **21g'**, **22d**.

Introduction. – There is an ever-growing interest in the synthesis, pharmacology, and conformational properties of non-proteinogenic amino acids. In particular, α, α -disubstituted α -amino acids of type **A** or **B** were the subject of numerous investigations over recent years. A large number of these studies focused on α -aminoisobutyric acid (= 2-amino-2-methylpropanoic acid; Aib) [1] and (-)-(*R*)-2-amino-2-methylbutyric acid (D-Iva) [2], which are the main naturally occurring members of this family. These amino acids are important constituents of a class of microbial peptide antibiotics, known as the peptaibols [3]. The presence of α, α -disubstituted amino acids in these peptides is thought to play a crucial role in their ability to form trans-membrane helical ion channels. Conformational-energy calculations and numerous X-ray studies have highlighted the effect of these unusual amino acids on peptide conformation and shown that the nature of the substituents R¹ and R² of amino acids of type **A** or **B** is of great importance. It is now



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generally agreed, that Aib and α, α -disubstituted amino acids with a Me group at the α -position, tend to induce 3_{10} - or α -helical conformations when incorporated into peptides [4]. This is also true for certain cyclic α, α -disubstituted amino acids, notably those with 3-, 5-, and 6-membered rings [5]. However, in the acyclic series, two side-chains larger than Me at C(α) tend to induce more extended structures [6].

Racemic and enantiomerically pure α, α -disubstituted amino acids were prepared by a number of different routes, some of which are indicated in *Scheme 1*: *a*) by hydrolysis of hydantoins obtained from the *Bucherer* reaction [7] (symmetrical and asymmetrical *Strecker* reactions were also used); *b*) by reaction of 3-amino-2*H*-azirines with carboxylic acids yielding, after rearrangement, *N*-acylated amino-acid amides which can then be selectively deprotected [8]; *c*) by cyclization of *N*-acylated mono-substituted amino acids to 1,3-oxazol-5(4*H*)-ones [9], which can then be alkylated at the α -position and hydrolysed to the free amino acid; *d*) by alkylation of imines [10], followed by cleavage of the auxiliary (often chiral); *e*) by the *Schmidt* rearrangement on disubstituted mono-esters of malonic acid [11], followed by hydrolysis; *f*) by diastereoselective enolate alkylation of imidazolidin-4-ones [12] (one class of *Seebach*'s 'chiral glycines'); *g*) by metalla-



a)-h) See text.

tion and subsequent alkylation of *Schöllkopf*'s bis-lactim ethers [13], providing, after hydrolysis under mild acidic conditions, a wide range of α, α -disubstituted amino acids; *h*) finally, by alkylation of substituted isonitriles [14].

For reasons that are outside the scope of this communication, we are interested in both enantiomers of these novel non-proteinogenic amino acids. Hence, an efficient method for the resolution of the racemic amino acids would be more practical than an enantioselective synthesis. For the preparation of open-chain racemic α, α -disubstituted amino acids, the most practical of the routes shown in *Scheme 1* are probably a), b), and c), which proceed via the hydantoin, 3-amino-2H-azirine, and 1,3-oxazol-5(4H)-one, respectively. However, if cyclic analogues of these amino acids are also required (especially for the tetralin and indane amino acids), then proceeding via the hydantoin is probably the method of choice.

In this paper, we present a very efficient strategy for the preparation and resolution of both acyclic and cyclic *N*-acylated α, α -disubstituted amino acids, *i.e.* of *N*-acylated derivatives of **1a–p**. The method is based on the observation that certain diastereoisomeric di- and tripeptides derived from these *N*-acylated amino acids and chiral amines containing one or two (*S*)-phenylalanine residues are easily separated by flash chromatography (FC) [15] using solvent mixtures of Et₂O and i-PrOH [16]. Once separated, these diastereoisomers are selectively cleaved to give either acylated amino acids or esters in high yield. Furthermore, the chiral amines can be routinely recovered in 70–80% after cleavage. We found that the longer tripeptides routinely are separated best and quite often give diastereoisomers that crystallize in optically pure form.



Synthesis of N-Acylated α, α -Disubstituted Amino Acids. – Cyclic Amino Acids. Diastereospecific syntheses [12] [13] of optically pure cyclic α, α -disubstituted amino acids are in general not practical. Therefore, it seemed especially interesting to apply our methodology to this class of compounds. We focused our attention on the α - and β -tetralin- and α -indane-derived amino acids rac-1a-h (see above), since they represent conformationally constrained phenylalanine and tyrosine analogues and presumably



a) For a-p, see Formulae 1a-p.

a) KCN, $(NH_4)_2CO_3$, EtOH/H₂O, Δ (Methods A and B). b) Ba(OH)₂, H₂O, Δ (Method C). c) NaOH, R³COCI (R³ = Ph for **a**-**h**, R³ = 4-BrC₆H₄ for g') (Method D). d) Ac₂O, pyridine, Δ (Method E) for R³ = Me. e) MeCN, AcOH, r.t. f) HCl, MeCN/H₂O, 70°. g) DCC, CH₂Cl₂, r.t. h) (i-Pr)₂EtN, DMF, R²X, Δ (Method F). i) HCl, H₂O/dioxane for R = H (Method L); HCl (g), MeOH for R = Me (Method M).

have α -helix-stabilizing properties [19]. We followed the route *via* the hydantoins *rac*-3 outlined in *Scheme 2*, as most of the starting ketones **2** were commercially available. In addition, it seemed desirable to try and extend this route to provide a general method for the synthesis of both cyclic and acyclic optically pure α, α -disubstituted amino acids.

In the β -tetralin series, amino acids *rac*-**1a**-**f** were synthesized from the corresponding ketones **2a**-**f**. Whereas **2a**, **c**, **d**, **f** were commercially available, 5-methoxy- β -tetralone **2b** was prepared according to [20]²), and 8-methoxy- β -tetralone **2e** was obtained by *Birch*

²) The experiment given in [20] for 8-methoxy- β -tetralone gives the 5-methoxy- and not the 8-methoxy- β -tetralone.

reduction [21] of 1,7-dimethoxynaphthalene. Since these β -tetralones were generally not very stable, they were isolated as their hydrogen-sulfite adducts, which could be used directly in the *Bucherer* reaction. Thus, the β -tetralin hydantoins *rac*-**3a**-**f** were synthesized from **2a**-**f** and then hydrolyzed with Ba(OH)₂ using conditions slightly modified from those described [17] (*Methods A* and *C*). For the commercially available unsubstituted α -tetralone **2g** and 6-methoxy- α -indanone **2h**, slightly harsher conditions were necessary to achieve good yields of *rac*-**3g** and *rac*-**3h**, respectively (*Method B*). Hydrolysis with Ba(OH)₂ to the corresponding amino acids *rac*-**1g** and *rac*-**1h** was accomplished in a straightforward manner.

Early attempts to N^2 -benzoylate³) the cyclic α, α -disubstituted amino acids rac-1a-h using the classical *Schotten-Baumann* method [18] gave only moderate yields. Changing the solvent (*e.g.* DMF and pyridine) and using a variety of different reaction conditions (*e.g.* different temperatures and addition of 4-(dimethylamino)pyridine) even worsened the results. The problems with the *Schotten-Baumann* approach were finally solved reproducibly by using vigorous stirring throughout the reaction and by addition of an extra equiv. of benzoyl chloride. This latter point is important, as part of the acylating reagent was consumed by anhydride formation, which was immediately followed by intramolecular cyclization to the 1,3-oxazol-5(4*H*)-one. This side reaction could not be avoided, but the crude product mixture was saponified to afford the N^2 -benzoylated amino acids rac-11a-h (R³=Ph) in high yield. In the case of rac-1g, acylation with 4-bromobenzoyl chloride gave rac-11g', which was used in the resolution step to obtain X-ray-quality crystals of the corresponding diastereoisomers (see below).

Acyclic Amino Acids. In [16], we described the synthesis of the acyclic amino acids rac-li-p. Three strategies (Scheme 2) were used to get to their corresponding N-acylated amino acids and rac-1,3-oxazol-5(4H)-ones rac-11i-m and rac-10n-p. The choice of the method depended largely on the availability of the intermediates. The amino acids rac-1i-I were synthesized from the commercially available ketones 2i-I via the hydantoins rac-3i-ll as described above for the cyclic amino acids (Methods A and C). The amino acids were generally isolated by precipitation from aqueous solution at neutral pH. The next step was N^{*} -acetylation to rac-11i–l (R³=Me) using Ac₂O/pyridine. The acetylated derivative rac-11m (R³=Me) of amino acid 1m was synthesized from 3-amino-2H-azirine 4 and AcOH via a rearrangement (\rightarrow 5), followed by selective hydrolysis under mild conditions. Finally, the benzoylated mono-substituted amino acids³) 6 and 7 were converted into their corresponding dialkylated 1,3-oxazol-5(4H)-ones rac-10n-p (R^3 =Ph), using the literature procedure [9], *i.e.* the mono-substituted 1,3-oxazol-5(4H)-ones 8 and 9 were alkylated with either Mel, PhCH₂Br, or allyl bromide in the presence of diisopropylethylamine ((i-Pr)₂EtN) in high yield. If required, the 1,3-oxazol-5(4H)-ones rac-10 could be converted to the N-acylated amino acids rac-11 or the methyl esters rac-12. The reverse reaction was accomplished by treating the N-acylated amino acids with N, N'-dicyclohexylcarbodiimide (DCC) at 0°.

³) It was found that the 2-phenyl-1,3-oxazol-5(4*H*)-ones *rac*-10 ($\mathbb{R}^3 = \mathbb{P}h$; see below), used for the resolution with one of the chiral amines 15–18, gave only traces of the undesired imidazolidin-4-ones in that step, in contrast to the corresponding acetylated derivatives. Also the N^2 -benzoylated amino acids were preferred for the better crystallinity and separation of the corresponding diastereoisomers.



a) For a-r, see Formulae 1a-r.

a) CDI/THF, CDI/CH₂Cl₂, DCC/CH₂Cl₂, or Ac₂O, A (Methods G–I). b) Aq. HCl soln./dioxane. c) DMF, **15–18**, 50–80° (Method H). d) 15% HCl (g)/MeOH, 80° (Method M) or CF₃SO₃H, MeOH, 80° (Method N) for R = Me. e) 4N aq. HCl soln./dioxane 1:1, 80° (Method L) or HCl (g), MeCN/H₂O 4:1, 70–90° for R = H. f) 16% HBr (g), MeNO₂/H₂O, 70° (Method O) for R = R¹ = H. g) HCl (g), toluene, 80° (Method K).



Resolution of α, α -Disubstituted N-Acylated Amino Acids. – Cyclization of both the open-chain and cyclic N-acylated α, α -disubstituted amino acids rac-11 to the 1,3-oxazol-5(4H)-ones rac-10 was performed with a variety of different activating agents (*Scheme* 3). In most cases, the disubstituted 1,3-oxazol-5(4H)-ones were isolated as stable colorless solids (not characterized), in contrast to their mono-substituted analogues. In a few examples, when 1,1'-carbonyldiimidazole (CDI) was used (*Method G*), the 1,3-oxazol-5(4H)-ones were not isolated, and the chiral amine used for the formation of the diastereoisomers was added directly to the reaction mixture⁴).

The best conditions for coupling the 1,3-oxazol-5(4H)-ones rac-10 to the chiral amines 15–18 involved heating the two components together in DMF at 50° for ca. 24 h (Scheme 3). Such conditions could be employed, as there was no risk of epimerization due to dialkylation at the α -position. Reaction times were found, in general, to be slightly longer for the α -tetralin- and α -indane-derived amino-acid derivatives, probably due to a slight increase in steric hindrance around their $C(\alpha)$ atoms. At the beginning of this study, we mainly used chiral amines 15 and 16 containing only one (S)-phenylalanine residue. These gave the diastereoisomeric dipeptides of type 19 and 20. As the study progressed, the chiral amines 17 and 18 containing two (S)-phenylalanine moieties were used preferentially, due to the improved separation of the diastereoisomeric tripeptides of type 21 and 22. All diastereoisomeric di- and tripeptides 19-22 were colorless solids. Often, one of the diastereoisomers could be selectively crystallized after workup (normally the most polar one of the two), which more simplified the chromatographic separation when working on large scale. The FC separation (silica gel) of the diastereoisomers was normally a straightforward matter, due to the large differences in their $R_{\rm f}$ values (*Tables* 1-3). The choice of the proper eluent was, however, fairly critical. Best results were generally obtained using mixtures of i-PrOH/Et₂O.

It was possible to obtain X-ray-quality crystals from diastereoisomers **20f** (see *Exper. Part*) and **22d** in the β -tetralin series and **21g'** in the α -tetralin series (*Figs. 1-3*) by slow evaporation of AcOEt/hexane and MeOH solutions, respectively. Structure determination of these α - and β -tetralin derivatives, making use of the known configuration of the (S)-configurated Phe building block, allowed us to establish the (S)-configuration at the C(α)-atoms of the nonproteinogenic amino acids **20f** and **22d**. In both cases, these were the more polar of the two diastereoisomers. In the less polar diastereoisomer **21g'** containing the unsubstituted α -tetralin-derived amino acid, the absolute configuration at the disubstituted α -position was found to be (R) by X-ray structure determination.

Several methods were used to selectively cleave the chiral amines from the N^2 -acylated α, α -disubstituted amino-acid amides **19–22**, all proceeding *via* the 1,3-oxazol-5(4*H*)-ones

⁴) For the coupling of the α -mono-substituted N²-acetylvaline (rac-13; from valine (rac-1q)); N²-(phenyl-acetyl)phenylalanine (rac-14; from phenylalanine (rac-1r)) to the chiral amine 15, Method G was also used. However, in this case, the reaction did not proceed via the 1,3-oxazol-5(4H)-one.

Starting material	Products	R ³	\mathbf{R}^1	\mathbf{R}^2	R ⁴	n	Yield [%]	R_{f} values
rac-11i	19i, 20i	Me	Me	4-MeO-C ₆ H ₄ CH ₂	Me ₂ N	1	37, 35	$0.43, 0.32^{a}$
rac-11k	19k, 20k ^b)	Me	Me	t-Bu	Me ₂ N	1	12, 11	$0.36, 0.26^{a}$)
rac-111	191, 201	Me	Me	cyclo-Pr	Me ₂ N	1	31, 22	$0.30, 0.24^{a}$)
rac-11m	19m, 20m ^b)	Me	Me	i-Pr	Me_2N	1	15, 11	c)
<i>rac-</i> 10n	21n, 22n	Ph	Me	Ph	Me_2N	2	27, 37	0.18, 0.10 ^d)
rac-100	210, 220	Ph	CH ₂ =CHCH ₂	Ph	Me_2N	2	41, 39	$0.22, 0.16^{d}$)
rac-10p	19p, 20p	Ph	Me	PhCH ₂	$(CH_2)_4N$	1	40, 38	0.23, 0.16 ^d)
rac-13	19q, 20q	Me	Н	i-Pr	Me_2N	1	41, 39	0.46, 0.33 ^a)
rac-14	19r, 20r	$PhCH_2$	Н	PhCH ₂	Me_2N	1	37, 36	0.27, 0.15 ^d)

Table 1. Synthesis of Dipeptides 19 and 20 and Tripeptides 21 and 22 from Open-Chain Amino-Acid Precursors rac-13. -14. -10n-p. and -11i-m

^a) SiO₂; Et₂O/i-PrOH 4:1.

^b) 2-(4,4-Dialkyl-4,5-dihydro-2-methyl-5-oxoimidazol-1-yl)-*N*,*N*-dimethyl-3-phenylpropionamides were formed as side products (41% from *rac*-11k and 25% from *rac*-11m).

^c) $R_{\rm f}$ Value not determined.

^d) SiO₂; Et_2O/i -PrOH 98:2.

Table 2. Synthesis of Dipeptides 19 and 20 and Tripeptides 21 and 22 from β -Tetralin-Derived Amino-Acid Precursors rac-11a-f^a)

Starting material	Products	R ⁵	n	Isolated yield [%]	R _f Value (Et ₂ O/i-PrOH 92:8)
rac-11a	21a, 22a	Н	2	49, 44	0.38, 0.31
rac-11b	21b, 22b	5-MeO	2	44, 43	0.38, 0.31
rac-11c	21c, 22c	6-MeO	2	43, 40.5	0.40, 0.29
rac-11d	19d, 20d	7-MeO	1	42, 44	0.49, 0.45
rac-11d	21d, 22d	7-MeO	2	43.5, 44	0.35, 0.28
rac-11e	21e, 22e	8-MeO	2	43.5, 45	0.40, 0.35
rac-11f	21f, 22f	6,7-(MeO) ₂	2	41, 40.5	0.20, 0.15

Table 3. Synthesis of Dipeptides 19 and 20 and Tripeptides 21 and 22 from α -Tetralin- and α -Indane-Derived Amino-Acid Precursors rac-11g-h^a)

Starting material	Products	R ³	n	Isolated yield [%]	R _f Value (Et ₂ O/i-PrOH 92:8)
rac-11g	19g, 20g	Ph	1	47.5, 44	0.54, 0.49
rac-11g	21g, 22g	\mathbf{Ph}	2	47.5, 45	0.51, 0.28
rac-11g'	21g', 22g'	$4 - Br - C_6 H_4$	2	41, 43.5	0.57, 0.36
rac-11h	21h, 22h	Ph	2	45, 46	0.44, 0.26
$\frac{rac-11n}{a} R^4 = (CH_2)$	$_{\rm })_4{\rm N}.$			45,40	0.44, 0.20

(*R*)- and (*S*)-10, which could either be isolated (*Method K*) or ring-opened *in situ* to give the N^2 -acylated amino-acid methyl esters (*R*)- and (*S*)-12 (*Methods M* and *N*) or the corresponding free acids (*R*)- and (*S*)-11 (*Method L*; *Table 4*). In our experience, cleavage with CF₃SO₃H in anhydrous MeOH at 80° (*Method N*) consistently gave the best results, both in terms of product yield and percentage of chiral amine recovered (routinely between 70–80%).



Fig. 1. Stereoscopic drawing of **20f** ((S,S)-configuration)



Fig. 2. Stereoscopic drawing of **22d** ((S,S,S)-configuration)



Fig. 3. Stereoscopic drawing of **21g'** ((*R*,*S*,*S*)-configuration)

Table 4.	Cleavage o	of Di-	and	Tripeptides	19–22

Diastereoisomers	Products	Method	$[\alpha]_{D}$ (CHCl ₃)	Yield [%] 85, 90
Acyclic series: 19i, 20i	(<i>R</i>)-11i, (<i>S</i>)-11i	L	-60.4, +58.4	
19k, 20k	(R)-12k, (S) -12k	М	-11.3, +10.8	92, 92
191, 201	(R)-12l, (S) -12l	М	Oil	95, 88
19m, 20m	(R)-11m, (S) -11m	L	$(-1.3^{a}), ^{b})$	91 ^b)
21n, 22n	(R)-11n, (S) -11n	L	-51, +49	93, 92
210, 220	(R)-100, (S) -100	K	-87.3, +83.7	94, 92
19p, 20p	(R)-10p, (S) -10p	K	+86.1, -71.2	89, 85
19q, 20q	(R)-13, (S) -13	0	-20.4, +19.8	94, 91
19r, 20r	(R)-14, (S) -14	0	+30.1, -29.9	80, 78

Tab. 4 (cont.)

Diastereoisomers		Products	Method	$\{\alpha\}_{D}$ (CHCl ₃)	Yield [%]
Cyclic series:	21a, 22a	(R)-12a, (S)-12a	N	$-19.6, +19.8^{a}$)	98, 95
	21b, 22b	(R)-12b, (S)-12b	Ν	-28.5, +26.5	96, 98
	21c, 22c	(R)-12c, (S)-12c	М	-68.0, +67.7	92, 94
	19d, 20d	(R)-12d, (S)-12d	M	-118.3, +116.5	96, 92
	21e, 22e	(R)-12e, (S)-12e	Ν	-142.5, +138.5	93, 94
	21 f, 22 f	(R)-12f, (S) -12f	Ν	-90.0, +92.0	93, 92
	21g, 22g	(R)-12g, (S) -12g	М	-71.0, +69.3	92, 84
	21h, 22h	(R)-12h, (S) -12h	Ν	-156.3, +156.7	95, 95

Purity of the resolved diastereoisomers **19–22** was checked by reversed-phase HPLC on an *RP-18-LiChrospher* (5 μ m) column (UV detection) and also by careful examination of the 400-MHz ¹H-NMR spectra. As an additional control, the ¹H-NMR spectra (400 MHz, CDCl₃) of the chiral *N*-acylated amino-acid esters **12** in the presence of the chiral shift reagent (+)-(*S*)-1-(anthr-9-yl)-2,2,2-trifluoroethanol (TAE) were measured and compared to those of the racemic material under the same conditions. In all cases, optical purity was > 99%.

The conditions for the removal of the benzoyl group and subsequent protection of the chiral amino acid for incorporation into peptides as exemplified by the β -tetralin-derived amino acid (*R*)-**1a** (see *Scheme 4*) proved to be general. Thus, the benzoylated amino-acid



a) LiOH · H₂O, THF/MeOH/H₂O 3:1:1, r.t. *b*) Aq. HCl soln. (37%), 100°. *c*) SOCl₂, 15% HCl in MeOH/MeOH 1:1. *d*) Di(*tert*-butyl) dicarbonate, DMF, r.t.

ester (*R*)-12a was treated with 37% aq. HCl solution at 100° for 24 h and the amino acid isolated either as the crude hydrochloride salt or by precipitation of the zwitter ion from H_2O at pH 7. Without further purification, the amino acid (*R*)-1a was esterified using modified *Fischer* conditions (see *Exper. Part*). The resulting amino-acid ester 23 was then reacted with di(*tert*-butyl) dicarbonate in DMF to provide the pure fully protected amino acid 24 in high yield after flash chromatography.

Discussion. – The method presented in this work for the resolution of α , α -disubstituted amino acids depends on the ability to separate the diastereoisomeric peptides 19/20

and 21/22 on silica gel, and to selectively cleave the chiral auxiliaries 15–18 afterwards (*Scheme 3*). Previous experience had shown that selective cleavage was possible, due to the inherent propensities of α, α -disubstituted amino acids to readily form 1,3-oxazol-5(4*H*)-ones. In addition, mild reaction conditions had been found previously for the cleavage of the C-terminal dimethylamide group from standard mono-substituted amino acids without racemization [22].

The first chiral amines used were (S)-phenylalanine dimethylamide (15) and 1-[(S)phenylalanyl]pyrrolidine (16; Scheme 3); attention was focused on secondary amides due to their increased stability towards hydrolysis. The chiral amines 15 and 16 were used to resolve the majority of the acyclic amino acids in this work. Two exceptions were 2-methyl-2-phenylglycine (rac-1n) and 2-allyl-2-phenylglycine (rac-1o) which were resolved with Phe-Phe-NMe₂ (17) because of the poor separation of the dipeptide diastereoisomers. Differences in R_f values on TLC plates (silica gel) for the diastereoisomers in Table 1 ranged from 0.06 to 0.13 with mixtures i-PrOH/Et₂O. Yields varied from poor (19k/20k) to very good (19q/20q and 21o/22o), depending on the nature of the compound and the reaction conditions. Poor yields were often due to the formation of imidazolidin-4-one side-products when N^2 -acetyl protection (R³=Me) was present³).

In the β -tetralin series (*Table 2*), preparation and separation of the diastereoisomers, obtained almost exclusively with chiral amine **18**, proceeded in high yield, using conditions that had been optimized on the early samples. In all cases, the benzoylated derivatives (R³=Ph) were synthesized³). The better separation of diastereoisomeric tripeptides compared to the corresponding dipeptides is exemplified by the 7-methoxy- β -tetralinderived amino acids (*Table 2*, **19d/20d** and **21d/22d**).

The best results in terms of separation were obtained for the α -tetralin- and α -indanederived amino acids (*Table 3*). Differences in R_f values as large as 0.21 were observed, when Phe-Phe-N(CH₂)₄ (**18**) was used as the chiral amine. A possible explanation for this behavior might be the restricted movement of the back-bone around the α -position adjacent to the aromatic ring in the tetralin and indane unit, accentuating the differences in the conformation of the two diastereoisomers. It is also possible that electronic factors due to the proximity of the aromatic ring to the peptide chain might play a role.

The conditions for the selective amide cleavage (*Table 4*) were optimized primarily with respect to the yield of the amino-acid derivative in question and the ease and yield of recovery of the chiral resolving agent. For the resolution of standard amino acids (see **19q/20q** and **19r/20r**), the nature of the problem was somewhat different from that of the α, α -disubstituted amino acids, as only the latter readily formed 1,3-oxazol-5(4H)-ones under cleavage conditions. The best cleavage reagent for standard N^2 -acylated monosubstituted amino acids was a 15% HBr solution in MeNO₂ (saturated with H₂O) at 80° (cleavage without racemization). For the α, α -disubstituted amino acids, using 3 equiv. of freshly distilled CF₃SO₃H in anh. MeOH at 80° gave both the highest yields of the N^2 -acylated amino-acid esters (between 90 and 95%) and high recovery rates of the chiral amines (> 70%). The results were consistently better, than, e.g., with 15% HCl(g) in MeOH. Other organic acids including CF₃COOH were tried instead of CF₃SO₃H. However, being weaker acids than CF₃SO₃H, these resulted in poor yields and long reaction times. Proceeding via the N^2 -acyl-esters 12 rather than the N^2 -acyl-acids 11 had the additional advantage of easy workup and purification using flash chromatography. Finally, isolation of the 1,3-oxazol-5(4H)-ones 10 in high yield after the cleavage required

strictly anhydrous conditions, and care had to be taken not to hydrolyze **10** upon acidic extraction of the chiral amine during workup.

Absolute configurations were assigned to the enantiomers of the α, α -disubstituted amino acids **1a-p** on the basis of the three new crystal structures for the di- or tripeptides **20f**, **22d**, and **21g'** (*Figs. 1-3*), and one obtained previously [23]. In each of these cases, it was the least polar of the two diastereoisomeric di- or tripeptide (*i.e.* **19** or **21**) that contained the amino acid of (*R*)-configuration. At present, it is difficult to offer a rationale for this behavior without additional data from solution studies.

Conclusion. – In this study, we have developed an efficient and general method for the preparation of optically pure α, α -disubstituted amino acids, with very little restriction on the nature of their side chains. Multi-gram quantities of both enantiomers are routinely prepared in our laboratories using the standard conditions and procedures outlined above. The chiral resolving agents used are readily synthesized from (S)-phenylalanine and can be recovered in good yield. Furthermore, new and simpler chiral auxiliaries were recently prepared giving improved separation [24].

This efficient separation method should stimulate the design and synthesis of new and interesting chiral α, α -disubstituted amino acids, which are anticipated to exhibit interesting conformational properties, particularly when incorporated into peptides.

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Experimental Part

General. All reactions with air- or moisture-sensitive reactants and solvents were carried out in oven- or flame-dried glassware under a positive pressure of dry Ar. Reaction solvents and liquid reagents were purified by distillation shortly before use. THF was distilled under Ar from Na with benzophenone ketyl as indicator, CH_2Cl_2 from powdered CaH_2 , and DMF over ninhydrin and kept over 4-Å molecular sieves. All other reactants were 'reagent-grade' unless described otherwise. Anal. TLC: 2.5×10 cm precoated TLC plates, $SiO_2 \ 60F-254$, layer thickness 0.25 mm (*E. Merck & Co.*, Darmstadt, Germany). Flash chromatography (FC): *E. Merck* $SiO_2 \ 60$ (230-400 mesh ASTM); according to [15]. M.p.: *Büchi-SMP-20* apparatus; uncorrected. IR Spectra: *Nicolet-7199-FT* spectrophotometer; solids in KBr pellets, liquids as thin films; characteristic bands in cm⁻¹. ¹H-NMR Spectra: *Bruker-AC-250* apparatus, at 250 MHz; in CDCl₃; TMS as internal standard; chemical shifts of signal centres and ranges in ppm (δ), *J* in Hz; TAE = (+)-(*S*)-1-(anthr-9-yl)-2,2,2-trifluoroethanol.

General Methods. – Method A. A mixture of ketone 2a-f, i–I (50 mmol), KCN 4.88 g, 75.0 mmol) and (NH₄)₂CO₃ (28.5 g, 0.25 mol) was placed in a 500-ml steel autoclave. To this mixture was added EtOH/H₂O (4:1 for 2b-f, i–I; 1:1 for 2a; 200 ml), the resulting suspension stirred under N₂ for 18 h 80° and the mixture cooled to r.t. and poured into ice (100 g) and H₂O (400 ml). The suspension was stirred for 2 h at r.t. and filtered, and the residue washed with H₂O (500 ml). The remaining solid was dried (P₂O₅) in a desiccator overnight and a sample recrystallized from EtOH/H₂O yielding hydantoin *rac-*3a-f, i–I as greyish powder.

Method B. Ketones 2g-h (50.0 mmol) were treated following Method A for 36 h at 120°: rac-3g, h.

Method C. To a mixture of hydantoin rac-3a-l (50.0 mmol) and Ba(OH)₂ · 8 H₂O (78.9 g, 5 equiv.) was added H₂O to a total volume of 200 ml in a 500-ml steel autoclave. The mixture was stirred for 24 h at 125°, cooled to r.t., and slowly acidified under vigorous stirring with 4N aq. H₂SO₄ (200 ml). The suspension was stirred on a steam bath for 1 h, cooled to r.t., and filtered and the precipitate (BaSO₄) washed with H₂O (200 ml). The aq. soln. was evaporated to *ca*. 200 ml and neutralized with conc. aq. NH₃ soln. The amino acid *rac*-1a-l was allowed to crystallize overnight, filtered, washed with H₂O (50 ml), and dried in a desiccator (P₂O₅) under reduced pressure.

Method D. To a mechanically, vigorously stirred soln. (or suspension) of amino acid rac-1a-h (50.0 mmol) in 2N aq. NaOH (30 ml) were simultaneously added (2 funnels or 2 syringes) under ice-bath cooling 6N aq. NaOH (18.3 ml) and the corresponding benzoyl chloride (R³COCl; 125 mmol), so that the temp. in the mixture did not exceed 10°. The mixture was then allowed to come to r.t. under vigorous stirring, the latter being essential for reproducible yields, stirred for 2 h at r.t., and poured on ice (50 g), 2N aq. HCl (100 ml) and AcOEt (200 ml). The aq. layer was extracted with AcOEt (2 × 100 ml), and the combined org. phase washed with brine (300 ml), dried (MgSO₄), and evaporated. The residue was dissolved in MeOH/dioxane 2:1 (150 ml), followed by addition of 3N aq. NaOH (100 ml) under ice-bath cooling. The mixture was then stirred over night at r.t., carefully acidified with conc. aq. HCl soln., and extracted with CHCl₃ (3 × 200 ml) and AcOEt (200 ml). The combined org. phase was stirred for 2 h at r.t. and filtered, the residue washed with Et₂O/hexane 1:1 (2 × 50 ml), and the solid rac-11a-h (R³ = Ph) or rac-11g' (R³ = 4-BrC₆H₄) dried in a desiccator (P₂O₅) under reduced pressure (the filtrate contained mainly benzoic acid and only small amounts of the N²-benzoylated amino acid).

Method E. A mixture of amino acid rac-1i-I, (10.0 mmol), pyridine (10 ml), and Ac₂O (10 ml) was stirred for 15 h at r.t. and I h at reflux. The mixture was cooled, poured onto ice (20 g) and H₂O (20 ml), and stirred for 3 h, the white precipitate filtered, and the filtrate evaporated and again mixed with H₂O (10 ml) and stirred. The precipitates were combined and dried under reduced pressure to yield the pure N^2 -acetylated amino acid rac-11i-I ($R^3 = Me$) as white powder.

Method F. To a stirred soln. of 6 or 7 (10.0 mmol) in CH₂ Cl₂ (30 ml) was added under Ar at r.t. DCC (2.1 g) in small portions. The mixture was stirred for 2 h at r.t. and filtered, the residue washed with CH_2Cl_2 (2 × 5 ml), the filtrate evaporated, and the residue 8 or 9, resp., dried under reduced pressure for 1 h. To the residue was added DMF (40 ml), (i-Pr)₂EtN (10.0 mmol), and R^2X (15–20 mmol). The mixture was stirred for 8–12 h at 80° and then evaporated and the residue chromatographed (SiO₂ (150 g), Et₂O/hexane as indicated): *rac*-10n-p (R^3 = Ph) as colorless oils, which solidified upon drying under reduced pressure.

Method G. To a suspension of rac-11i-m (10.0 inmol) in CH_2Cl_2 or THF (10-20 ml) was added under Ar N,N'-carbonyldiimidazole (CDI; 10.5 mmol) at r.t. The mixture was stirred until no more CO₂ evolved (ca. $\frac{1}{2}$ -1 h), followed by addition of **15** (10.0 mmol). The mixture was stirred for an additional 15–72 h (as indicated) and then poured onto ice (20 g), 2N aq. HCl (10 ml), and CH₂Cl₂ (30 ml). The org. layer was extracted with sat. aq. NaHCO₃ soln. (30 ml) and brine (30 ml), dried (MgSO₄), and evaporated. The residue was chromatographed (SiO₂ (500 g), Et₂O/i-PrOH as indicated): pure epimeric dipeptides **19/20i-m** as white solids, which were further purified by recrystallization (where possible).

Method H. To a stirred suspension of N^2 -benzoylated amino acid rac-11a-g, g' (50.0 mmol) in CH₂Cl₂ (200 ml) was added DCC (10.83 g, 1.05 equiv.) in portions of 1 g. The resulting suspension was vigorously stirred for 3 h at r.t., filtered, and washed with CH₂Cl₂ (100 ml). The solvent was evaporated, the residue dried under reduced pressure, and dissolved in DMF (150 ml), and 16 or 18 added (65.0 mmol). The mixture was stirred for 24 h at 50°, cooled to r.t., and poured onto 2N aq. HCl (150 ml), ice (100 g), and AcOEt (300 ml). The aq. layer was extracted with AcOEt (200 ml), the combined org. fraction washed with H₂O (2 × 200 ml) and brine (200 ml), dried (MgSO₄), and evaporated, and the residue dried under reduced pressure. The diastereoisomeric peptides 19/20d,g or 21/22a-g,g' were separated and purified as indicated. Amorphous solids were suspended in hexane with stirring for 1 h, filtered, washed with hexane, and dried under reduced pressure overnight.

Method I. A stirred suspension of N^2 -benzoylated amino acid *rac*-11h (50.0 mmol) in Ac₂O (50 ml) was heated at 70° for 1.5 h, cooled to r.t., and evaporated. The residue was dried (P₂O₅) in a desiccator under reduced pressure over night. The crude 1,3-oxazol-5(4*H*)-one was dissolved in DMF (150 ml) and proceeded as described in *Method* H: 21/22h.

Method K. Through a stirred suspension of amide 19/20p or 21/22o (10.0 mmol) in dry toluene (30 ml), kept at 80°, was passed a steady stream of dry HCl gas for 2–3 min. The mixture was stirred for an additional 30 min, cooled to r.t., and evaporated and the residue dried under reduced pressure for 30 min. The residue was suspended in Et₂O (30 ml), stirred for 30 min and filtered and the filtrate evaporated. The residue was chromatographed on SiO₂ and purified as indicated: 100, p.

Method L. A mixture of amides 19/20i, 19/20m, or 21/22n (10.0 mmol) and 4N aq. HCl/dioxane 1:1 (30 ml) was stirred for 1–4 h at 80° (TLC monitoring), cooled to r.t., and poured onto $CHCl_3$ (80 ml) and H_2O (50 ml). The aq. layer was extracted with $CHCl_3$ (2 × 50 ml), the combined org. phase dried (MgSO₄) and evaporated, and the residue purified as indicated: 11i, m, n.

Method M. A stirred soln. of peptide **19/20d**, **k**, **l** or **21/22c**, **g** (50.0 mmol) in freshly prepared 15% HCl/MeOH (150 ml) was heated in a pyrolysis tube for 6–8 h, cooled to r.t., and evaporated. The residue was extracted with 2N aq. HCl (100 ml) and AcOEt/Et₂O 1:1 (200 ml). The org. phase was washed with brine (100 ml), dried (MgSO₄),

and evaporated. The residue was chromatographed on SiO₂ (800 g) with AcOEt/hexane 2:3 to yield the amino-acid methyl ester **12c**, **d**, **g**, **k**, **l** as amorphous solid. The aq. phase was brought to pH *ca*. 10 by addition of 3N aq. NaOH and extracted with CHCl₃ (3×150 ml). The combined org. fractions were dried (MgSO₄) and evaporated. From the residue, **15** or **16** were recovered as the trifluoroacetate by addition of Et₂O and CF₃COOH, and **17** or **18** were obtained in 60–70% yield by crystallization from Et₂O.

Method N. To a stirred soln. of peptide 21/22a, b, e, f, h (50.0 mmol) in freshly distilled MeOH (150 ml) was added under Ar CF₃SO₃H (*Fluka*; 13.2 ml, 3 quiv.) at 0°. The mixture was then heated for 20 h at 80°, cooled to r.t., and evaporated. The residue was mixed with 2n aq. HCl (150 ml), ice (100 g), and AcOEt (200 ml), the org. phase extracted with brine (200 ml), dried (MgSO₄), and evaporated, and the product purified as described in *Method M*: 12a, b, e, f, h.

Method O. A mixture of MeNO₂ (100 ml) and H₂O (100 ml) was shaken in a separating funnel for ca. 2 min. The layers were separated, and the MeNO₂ phase was saturated under ice-bath cooling with dry HBr gas: ca. 16% HBr soln. in MeNO₂ (sat. with H₂O). A mixture of amide **19/20q**, **r** (10.0 mmol) and 16% HBr/MeNO₂ soln. (30 ml) was heated for 1–2 h at 60–70°, cooled to r.t., and poured onto ice (20 g), H₂O (20 ml), and CHCl₃ (70 ml). The aq. layer was extracted with CHCl₃ (2 × 50 ml), the combined org. phase dried (MgSO₄) and evaporated, and the residue purified as indicated: **13** (= **11q**), **14** (= **11r**).

Method P. To a stirred soln. of N^2 -benzoylated amino acid *rac*-11a-h (10.0 mmol) in DMF (30 ml) was added under Ar DBU (1.79 ml, 1.2 equiv.) and MeI (0.94 ml, 1.5 equiv.) at 0°. The mixture was stirred for 6 h at r.t., poured on ice (15 g), 2N aq. HCl (50 ml), and AcOEt (80 ml), the aq. phase extracted with AcOEt (2 × 50 ml), the combined org. phase washed with H₂O (2 × 50 ml), dried (MgSO₄), and evaporated, and the residue crystallized from AcOEt/hexane 1:2: methyl ester *rac*-12a-h as white solid.

Compounds 1, 3, 10–13, and 19–22. – rac-3', 4'-Dihydrospiro[imidazolidine-4,2' (1'H)-naphthalene]-2,5-dione (rac-**3a**)⁵). From 3,4-dihydronaphthalen-2(1H)-one (= β -tetralone; **2a**; Fluka; 15.0 g, 103 mmol) in EtOH/H₂O 1:1 according to *Method A* : 20.2 g (90.7%) of rac-**3a**. M.p. 268.2°. IR (KBr): 3438w, 3177m, 3063m, 2937w, 2765w, 1775s, 1735s, 1496w, 1450w, 1410m, 1302w, 1223w, 1051w, 791w. ¹H-NMR ((D₆)DMSO, 250 MHz): 10.71 (br. s, 1 NH); 8.32 (br. s, 1 NH); 7.1 (m, 4 arom. H); 3.12, 2.77 (2d, J = 17.5, 2 aliph. H); 2.9 (m, 2 aliph. H); 2.05–1.7 (m, 2 aliph. H). MS: 216 (52, M^+), 201 (11), 199 (22), 130 (20), 104 (100), 103 (17), 78 (13). Anal. calc. for C₁₂H₁₂N₂O₂ (216.24): C 66.65, H 5.59, N 12.96; found: C 66.43, H 5.53, N 12.89.

rac-3', 4'-Dihydro-5'-methoxyspiro[imidazolidine-4,2' (1'H)-naphthalene]-2,5-dione [7c] (rac-3b). From 3,4-dihydro-5-methoxynaphthalen-2(1H)-one (2b; 20.0 g, 113.5 mmol) [20] according to Method A: 25.2 g (90.2%) of rac-3b. M.p. 270–272° (dec.). IR (KBr): 3476w, 3420w, 3304m, 3205m, 2940w, 1770s, 1733s, 1715s, 1586w, 1470m, 1405w, 1261m, 1047w, 777w. ¹H-NMR ((D₆)DMSO, 250 MHz): 10.69 (br. s, 1 NH); 8.28 (br. s, 1 NH); 7.13 (t, J = 9.1, 1 arom. H); 6.77, 6.68 (2d, J = 9.1, 2 arom. H); 3.77 (s, MeO); 3.15–3.0, 2.95–2.55, 2.0–1.75 (3m, 6 aliph. H). MS: 246 (60, M^{++}), 231 (29), 160 (22), 134 (100), 104 (60), 91 (26). Anal. calc. for C₁₃H₁₄N₂O₂ (246.27): C 63.40, H 5.73, N 11.38; found: C 63.05, H 5.75, N 11.24.

rac-3', 4'-Dihydro-6'-methoxyspiro[imidazolidine-4,2' (1'H)-naphthalene]-2,5-dione [7c] (rac-3c). From 3,4-dihydro-6-methoxynaphthalen-2(1H)-one (2c; Aldrich; 10.0 g, 56.75 mmol) according to Method A: 11.46 g (82.0%) of rac-3c. M.p. 292°. IR (KBr): 3238m, 3170m, 3060m, 2933w, 2836w, 1774s, 1732s, 1612m, 1503m, 1407m, 1297m, 1270m, 1035w, 796w. ¹H-NMR ((D₆)DMSO, 250 MHz): 10.69 (br. s, 1 NH); 8.29 (br. s, 1 NH); 7.05–6.95, 6.75–6.65 (2m, 3 arom. H); 3.71 (s, MeOH); 3.05, 2.69 (2d, J = 17.3, 2 aliph. H); 2.95–2.75, 2.0–1.7 (2m, 4 aliph. H). MS: 246 (29, M^{++}), 134 (100), 91 (10).

rac-3', 4'-Dihydro-7'-methoxyspiro[imidazolidine-4,2' (1'H)-naphthalene]-2,5-dione [7c] (rac-3d). From 3,4-dihydro-7-methoxynaphthalen-2(1H)-one (2d; Aldrich; 25.0 g, 137.6 mmol) according to Method A: 28.1 g (83.0%) of rac-3d. Recrystallization from CHCl₃/MeOH 1:1 yielded 26.1 g (77.0%) of rac-3d. White powder. M.p. > 250° (dec.). IR (KBr): 3223m, 3170m, 3061m, 2839w, 2767w, 1773s, 1735s, 1614w, 1503m, 1409m, 1269m, 1053m, 810m. ¹H-NMR ((D₆)DMSO, 250 MHz): 10.72 (br. s, 1 NH); 8.30 (br. s, 1 NH); 7.1–7.0, 6.75–6.6 (2m, 3 arom. H); 3.70 (s, MeO); 3.09, 2.73 (2d, J = 17.2, 2 aliph. H); 2.9–2.7, 2.0–1.7 (2m, 4 aliph. H). MS: 246 (88, M^{+1}), 160 (18), 134 (100), 91 (19). Anal. calc. for C₁₃H₁₄N₂O₂ (246.27): C 63.40, H 5.73, N 11.38; found: C 63.40, H 6.02, N 11.40.

rac-3', 4'-Dihydro-8'-methoxyspiro[imidazolidine-4,2' (l'H)-naphthalene]-2,5-dione [25] (rac-3e). From 3,4-dihydro-8-methoxynaphthalen-2(1H)-one (2e; 20.0 g, 113.5 mmol) [21] according to Method A : 24.2 g (86.6%) of rac-3e. M.p. 211–212°. IR (KBr): 3192w (br.), 3065w, 2936w, 2836w, 1774s, 1727s, 1586w, 1470m, 1440w, 1405m, 1344w, 1293w, 1255m, 1096w, 1046w, 797w, 765w. ¹H-NMR ((D₆)DMSO, 250 MHz): 10.71 (br. s, 1 NH); 8.30 (br. s, 1 NH); 7.2–7.05 (m, 1 arom. H); 6.85–6.7 (m, 2 arom. H); 3.75 (s, MeO); 2.95–2.8 (m, 2 aliph. H); 2.86, 2.68 (2d, J = 17.5, 2 aliph. H); 2.0–1.7 (m, 2 aliph. H). MS: 246 (40, M^+), 134 (100), 104 (44), 91 (17).

⁵) Compound *rac*-3a is now commercially available from *Aldrich*.

rac-3', 4'-Dihydro-6', 7'-dimethoxyspiro[imidazolidine-4,2'(1'H)-naphthalene]-2,5-dione [7c] (rac-3f). From 3,4-dihydro-6,7-dimethoxynaphthalen-2(1H)-one (2f; Aldrich; 10.0 g, 48.5 mmol) according to Method A. Recrystallization from EtOH/H₂O gave 11.28 g (84.9%) of rac-3f. M.p. 285-287°. IR (KBr): 3322m, 3163w, 3058w, 2937w, 1771s, 1707s, 1612w, 1518s, 1410m, 1351m, 1261m, 1227m, 1117m, 1014w, 648w. ¹H-NMR ((D₆)DMSO, 250 MHz): 10.67 (br. s, 1 NH); 8.27 (br. s, 1 NH); 6.69, 6.66 (2s, 2 arom. H); 3.71, 3.69 (2s, 2 MeO); 3.03, 2.66 (2d, J = 16.7, 2 aliph. H); 2.9–2.7, 2.0–1.7 (2m, 4 aliph. H). MS: 276 (59, M^+), 164 (100), 149 (12), 121 (20), 103 (12), 91 (12), 77 (12). Anal. calc. for C₁₄H₁₆N₂O₄ (276.29): C 60.86, H 5.84, N 10.14; found: C 60.65, H 5.87, N 10.07.

rac-3',4'-Dihydrospiro[imidazolidine-4,1'(2'H)-naphthalene]-2,5-dione [17] (rac-3g). From 3,4-dihydronaphthalen-1(2H)-one (= α-tetralone; 2g; Fluka; 4.5 g, 30.8 mmol) according to Method B: 4.32 g (96.3%) of rac-3g. M.p. 244°. IR (KBr): 3219m (br.), 3048w, 2943w, 1767m, 1707s, 1429m, 1225w, 1027w, 744m, 636m. ¹H-NMR ((D₆)DMSO, 250 MHz): 10.83 (br. s, 1 NH); 8.52 (br. s, 1 NH); 7.3–7.0 (m, 4 arom. H); 2.85–2.7 (m, 2 aliph. H); 2.2–1.7 (2m, 4 aliph. H). MS: 216 (57, M^{++}), 188 (13), 187 (25), 172 (8), 160 (9), 145 (57), 128 (29), 117 (100), 104 (40).

rac-2', 3'-Dihydro-6'-methoxyspiro[imidazolidine-4,1' (1'H)-indene]-2,5-dione [17] (rac-3h). From 2,3-dihydro-6-methoxy-1H-inden-1-one (2h; Fluka; 10.0 g, 61.7 mmol) according to Method B. Recrystallization from EtOH/H₂O 1:1 gave 11.6 g (81%) of rac-3h. M.p. 186–190°. IR (KBr): 3392w (br.), 3253m (br.), 3056w, 1772s, 1731s, 1611w, 1496m, 1437m, 1287m, 1214m, 1023m, 767m. ¹H-NMR ($(D_6)DMSO, 250$ MHz): 10.73 (br. s, 1 NH); 8.40 (br. s, 1 NH); 7.25–7.15 (m, 1 arom. H); 6.95–6.85 (m, 1 arom. H); 6.7–6.65 (m, 1 arom. H); 3.73 (s, MeO); 3.05–2.85 (m, 2 aliph. H); 2.6–2.45 (m, 1 aliph. H); 2.25–2.1 (m, 1 aliph. H). MS: 232 (100, M^{+-}), 204 (16), 173 (24), 161 (88), 160 (95), 146 (25), 121 (21), 117 (19), 77 (20). Anal. calc. for C₁₂H₁₂N₂O₃ (232.24): C 62.06, H 5.21, N 12.06; found: C 62.02, H 5.23, N 12.05.

rac-5-(4-Methoxybenzyl)-5-methylimidazolidine-2,4-dione [26] (rac-3i). From 4-methoxybenzyl methyl ketone (2i; Fluka, 5.0 g, 30 mmol) and KCN (4.0 g, 60 mmol) according to Method A : 6.5 g (93%) of rac-3i. M.p. 193°. IR (KBr): 3340m, 3220m, 3075w, 2940w, 1725s, 1715s, 1615w, 1515m, 1400m, 1305w, 1285m, 1255m, 1180m, 1040w, 760m, 665w. ¹H-NMR ((D₆)DMSO, 90 MHz): 7.77 (br. s, 1 NH); 7.2–6.7 (m, AA'BB', $J_{AB} = 7.0$, 4 arom. H); 3.68 (s, MeO); 2.78, 2.54 (2d, AB, $J_{AB} = 14.0$, MeOC₆H₄CH₂); 1.27 (s, Me–C(5)). ¹³C-NMR ((D₆)DMSO, 100 MHz): 178.3 (s, C(4)); 158.1 (s, C(2)); 156.5, 131.1, 127.4, 113.4 (6 arom. C); 63.4 (s, C(5)); 55.0 (q, MeO); 42.2 (t, 4-MeOC₆H₄CH₂); 2.4.1 (q, Me–C(5)). MS: 234 (5, M⁺⁺), 121 (100), 91 (12), 78 (14), 77 (19), 65 (8), 51 (15), 42 (31). Anal. calc. for C₁₂H₁₄N₂O₃ (234.26): C 61.53, H 6.02, N 11.96; found: C 61.43, 5.87, N 11.76.

rac-5-(tert-*Butyl*)-5-methylimidazolidine-2,4-dione [31] (*rac*-3**k**). From *tert*-butyl methyl ketone (= pinacoline; **2k**; *Fluka*; 3.0 g, 30 mmol) and KCN (4.0 g, 60 mmol) according to *Method A*: 4.44 g (87%) of *rac*-3**k**. M.p. 218–219°. IR (KBr): 3240m, 3100m, 3050m, 2960m, 1760m, 1730s, 1430m, 1370w, 1270w, 1220w, 1010w, 775m. ¹H-NMR ((D₆)DMSO, 90 MHz): 10.40, 7.87 (2 br. s, 2 NH); 1.2 (s, Me–C(5)); 0.9 (s, *t*-Bu). MS: 170 (< 1, M^{+1}), 155 (2), 114 (100), 83 (41), 57 (64), 42 (84), 41 (96). Anal. calc. for C₈H₁₄N₂O₃ (170.22): C 56.45, H 8.29, N 16.46; found: C 56.71, 8.04, N 16.62.

rac-5-*Cyclopropyl-5-methylimidazolidine-2,4-dione* [31] (*rac-***3**I) [26]. From cyclopropyl methyl ketone (**2**I; *Fluka*; 8.98 g, 100 mmol) and KCN (13.9 g, 210 mmol) according to *Method A* : 13.1 g (77%) of *rac-***3**I. M.p. 145–145.2° ([27]: 147–148°). IR (KBr): 3440*m*, 2990*m*, 1775*m*, 1720*s*, 1400*m*, 1260*m*, 1025*m*, 910*w*. ¹H-NMR (CDCl₃, 90 MHz): 7.73 (br. *s*, 2 NH); 1.33 (*s*, Me–C(5)); 1.15–0.95 ('t', (CH₂)₂CH); 0.5–0.15 (*m*, (CH₂)₂CH). MS: 154 (< 1, M^{++}), 139 (20), 126 (48), 113 (75), 83 (42), 68 (53), 42 (100). Anal. calc. for C₇H₁₀N₂O₂ (154.17): C 54.20, H 6.54, N 18.17; found: C 54.38, H 6.59, N 17.99.

rac-2-Amino-1,2,3,4-tetrahydronaphthalene-2-carboxylic Acid (rac-1a) [28]. From 3a (18 g, 83.0 mmol) according to Method C: 14.25 g (89.8%) of rac-1a. M.p. > 230° (dec.). IR (KBr): 3343m (br.), 3216m (br.), 3017m (br.), 2928m (br.), 1696m, 1638s, 1551s, 1496m, 1448m, 1404s, 1305m, 1073w, 794w, 748m, 544m. ¹H-NMR ((D_6)DMSO, 250 MHz): 7.62 (br. s, 3 NH); 7.15–7.0 (m, 4 arom. H); 3.31 (d, J = 17.5, 2 aliph. H); 2.9–2.65 (m, 3 aliph. H); 2.15–2.0, 1.9–1.75 (2m, 2 aliph. H). MS: 191 (19, M^{++}), 174 (18), 146 (100), 129 (88), 104 (63).

Enantiomer (R)-1a. To (R)-11a (1 g, 3.39 mmol) in a pyrolysis tube was added 37% aq. HCl soln. (10 ml). The resulting suspension was heated at 100° for 5 h and the mixture then diluted with H₂O (50 ml) and extracted with Et₂O (3 × 50 ml). The aq. phase was evaporated and the white solid dried in a desiccator overnight over P₂O₅ under high vacuum: 752 mg (97.4%) of (R)-1a, which was used directly without further purification.

rac-2-Amino-1,2,3,4-tetrahydro-5-methoxynaphthalene-2-carboxyclic Acid [7c] (rac-1b). From 3b (30.0 g, 121.8 mmol) according to Method C: 23.9 g (88.7%) of rac-1b. M.p. > 254° (dec.). IR (KBr): 3430w (br.), 3039m, 2936m, 2654w (br.), 1631s, 1586s, 1517m, 1469s, 1387s, 1524s, 1083m, 769m. ¹H-NMR (D₂O, 250 MHz): 7.15–7.05, 6.8–6.7 (2m, 3 arom. H); 3.72 (s, MeO); 3.07, 2.57 (2d, J = 16.9, 2 aliph. H); 2.65–2.5, 2.0–1.85, 1.8–1.65 (3m,

4 aliph. H). MS: 221 (24, *M*⁺⁻), 204 (21), 176 (74), 159 (100), 144 (44), 134 (35), 115 (33), 104 (45), 91 (37), 77 (21), 65 (22).

rac-2-Amino-1,2,3,4-tetrahydro-6-methoxynaphthalene-2-carboxylic Acid [7c] (rac-1c). From 3c (10.0 g, 40.6 mmol) according to Method C: 7.63 g (85%) of rac-1c. IR (KBr): 3344m, 3214m, 3008m, 2960m, 1695w, 1636s, 1610s, 1550s, 1506s, 1448m, 1403m, 1296m, 1240s, 1072w, 809w. ¹H-NMR (D₂O, 250 MHz): 7.60 (br. s, ca. 3 NH); 7.0–6.95, 6.75–6.65 (2m, 3 arom. H); 3.70 (s, MeO); 3.23, 2.65 (2d, J = 17.7, 2 aliph. H); 2.85–2.65, 2.15–2.0, 1.9–1.75 (3m, 4 aliph. H). MS: 221 (16, M^{+*}), 204 (52), 176 (46), 159 (46), 134 (100), 115 (12), 104 (13), 88 (15), 65 (10).

rac-2-Amino-1,2,3,4-tetrahydro-7-methoxynaphthalene-2-carboxylic Acid [7c] (rac-1d). From 3d (25.0 g, 101.5 mmol) according to Method C: 20.66 g (92%) of rac-1d. M.p. > 290°. IR (KBr): 3426w (br.), 3000m, 2930m, 2837m, 2675w, 2601w, 1612s, 1554s, 1504s, 1449m, 1393s, 1299m, 1262m, 1158w, 1033w, 813w. ¹H-NMR ((D₆)DMSO, 250 MHz): 7.60 (br. s, ca. 3 NH); 7.05–6.95, 6.75–6.6 (2m, 3 arom. H); 3.70 (s, MeO); 3.30, 2.66 (2d, J = 17.3, 2 aliph. H); 2.8–2.55, 2.1–1.95, 1.85–1.7 (3m, 4 aliph. H). MS: 221 (24, M^{+*}), 204 (37), 176 (33), 159 (100), 144 (21), 134 (50), 88 (18).

rac-2-Amino-1,2,3,4-tetrahydro-8-methoxynaphthalene-2-carboxylic Acid [27] (rac-1e) [25]. From 3e (15.0 g, 60.9 mmol) according to Method C: 11.5 g (85%) of rac-1e. M.p. 259–261°. IR (KBr): 3432w (br.), 3003m, 2947m, 2835m, 2674w, 2595w, 1720w, 1617s, 1586s, 1533m, 1470s, 1400m, 1333w, 1255s, 1099m, 760w. ¹H-NMR ((D₆)DMSO, 250 MHz): 7.1–7.0 (m, 1 arom. H); 6.75–6.6 (m, 2 arom. H); 3.67 (s, MeO); 3.10, 2.70 (2d, J = 17.5, 2 aliph. H); 2.8–2.65 (m, 2 aliph. H); 2.15–1.85 (m, 2 aliph. H). MS: 221 (22, M^{++}), 204 (25), 176 (100), 159 (60), 144 (30), 134 (40), 104 (48), 91 (24).

rac-2-Amino-1,2,3,4-tetrahydro-6,7-dimethoxynaphthalene-2-carboxyclic Acid [7c] (*rac-*1f). From 3f (10.0 g, 36.2 mmol) according to *Method C*: 7.57 g (83.2%) of *rac-*1f. M.p. > 300°. IR (KBr): 3495w (br.), 3390w (br.), 3242w (br.), 3000m, 2965m, 2837m, 2643w, 2559w, 1640s, 1612s, 1572s, 1515s, 1464m, 1397m, 1301m, 1252s, 1226m, 1119s, 1008w, 863w. ¹H-NMR (D₂O, 250 MHz): 6.87, 6.84 (2s, 2 arom. H); 3.64, 3.63 (2s, 2 MeO); 3.35, 2.92 (2d, *J* = 17.7, 2 aliph. H); 3.05–2.65, 2.4–2.25, 2.2–2.05 (3m, 4 aliph. H). MS: 251 (49, *M*⁺), 234 (57), 206 (34), 189 (63), 175 (19), 164 (100), 149 (27), 121 (14), 73 (15).

rac-1-Amino-1,2,3,4-tetrahydronaphthalene-1-carboxylic Acid [29] (rac-1g). From 3g (20.0 g, 92.5 mmol) according to Method C: 16.81 g (95%) of rac-1g. M.p. 244–245° (dec.). IR (KBr): 3441m (br.), 3096m (br.), 2941m (br.), 1626s, 1581s, 1536s, 1448w, 1378s, 1292w, 738m, 574m. ¹H-NMR ((D₆)DMSO, 250 MHz): 7.92 (br. s, 3 NH); 7.45-7.35 (m, 1 arom. H); 7.25-7.05 (m, 3 arom. H); 2.8-2.65 (m, 2 aliph. H); 2.4-2.2 (m, 1 aliph. H); 2.10-1.65 (m, 3 aliph. H). MS: 174 (1, $[M - NH_3]^+$), 146 (100, $[M - COOH]^+$), 129 (25).

rac-1-Amino-2,3-dihydro-6-methoxy-1 H-indene-1-carboxylic Acid (rac-1h). From 3h (10 g, 43.1 mmol) according to Method C: 8.03 g (90%) of rac-1h. M.p. 220–222° (dec.). IR (KBr): 3542w (br.), 3064m (br.), 2942m, 1673m, 1610s, 1576s, 1520m, 1492s, 1453w, 1295m, 1281m, 1154w, 1028m, 866w, 823w. ¹H-NMR ((D₆)DMSO, 250 MHz): 8.5–7.5 (br. s, 3 NH); 7.2–7.1 (m, 1 arom. H); 7.05–6.95 (m, 1 arom. H); 6.85–6.75 (m, 1 arom. H); 3.70 (s, MeO); 3.05–2.8 (m, 2 aliph. H); 2.75–2.6 (m, 1 aliph. H); 2.05–1.9 (m, 1 aliph. H). MS: 207 (< 1, M^{++}), 163 (14), 162 (100), 147 (11), 119 (12). Anal. calc. for C₁₁H₁₃NO₃ (207.33): C 63.76, H 6.32, N 6.75; found: C 63.55, H 6.26, N 6.58.

rac-2, O⁴-Dimethyltyrosine [26] (= rac-2-Amino-3-(4-methoxyphenyl)-2-methylpropanoic Acid; rac-1i). From 3i (6.91 g, 29.5 mmol) according to Method C. Recrystallization from H₂O gave 5.62 g (91%) of rac-1i. IR (KBr): 3150m, 2970s, 1600s, 1520s, 1400s, 1375m, 1330m, 1310m, 1260s, 1185m, 1130m, 1030m, 830m, 800w, 760m. ¹H-NMR (CD₃OD, 200 MHz): 7.2–6.85 (m, AA'BB', $J_{AB} = 9.0, 4$ arom. H); 3.77 (s, MeO); 3.21, 2.86 (2d, AB, $J_{AB} = 14.0, 2$ H–C(3)); 1.43 (s, Me–C(2)). MS: 209 (1, M^{++}), 164 (8), 121 (100), 91 (15), 88 (40), 77 (20), 42 (54).

rac-2,3-Dimethylvaline [26] (= rac-2-Amino-2,3,3-trimethylbutanoic Acid; rac-1k). From 3k (9.8 g, 57.6 mmol) according to Method C. Recrystallization from MeOH gave 6.98 g (83%) of rac-1k. IR (KBr): 3070s, 2950s, 1590s, 1520s, 1400s, 1385s, 1360s, 1250w, 1180m, 1130m, 880w, 825m, 790w. ¹H-NMR ((D₆)DMSO, 90 MHz): 1.23 (s, Me–C(2)); 0.97 (s, t-Bu). MS: 145 ($< 1, M^+$), 100 (40), 91 (57), 89 (100), 71 (46), 57 (24), 43 (71), 42 (60).

rac-2-Cyclopropylalanine [26] (= rac-2-Amino-2-cyclopropylpropanoic Acid; rac-11). From 31 (10.0 g, 64.9 mmol) according to Method C. Recrystallization from MeOH/acetone gave 8.13 g (97%) of rac-11. IR (KBr): 3450m, 3100m, 3020s, 1645s, 1600s, 1410s, 1400s, 1370m, 1305m, 1235m, 1155m, 1030m, 940w, 880m, 825m. ¹H-NMR (CD₃OD, 90 MHz): 1.60 (s, Me-C(2)); 1.45-1.15 ('q', (CH₂)₂CH); 0.95-0.65 (m, (CH₂)₂CH).

rac-N²-Acetyl-2-methylvaline Dimethylamide (= rac-2-Acetamido-N¹,N¹,2,3-tetramethylbutanamide; 5). To a stirred soln. of *rac*-3-(dimethylamino)-2-isopropyl-2-methyl-2*H*-azirine (550 mg, 3.92 mmol; 4) [30] in MeCN (10 ml) was added under Ar at 0° AcOH (0.25 ml, 1.1 equiv.). The mixture was stirred for 18 h at r.t., the solvent evaporated, and the residue crystallized from Et₂O/hexane 1:2 and dried under reduced pressure: 680 mg (86.6%) of 5. White solid. M.p. 180.5–181.5°. IR (KBr): 3333*m*, 2970*w*, 2933*w*, 1671*s*, 1618*s*, 1530*s*, 1443*w*, 1393*m*, 1288*w*,

1117w. ¹H-NMR (CDCl₃, 250 MHz): 6.02 (br. *s*, 1 NH); 3.05 (*s*, CONMe₂); 2.17 (*sept.*, J = 6.8, Me₂CH); 2.01 (*s*, MeCONH); 1.51 (*s*, Me-C(2)); 0.96 (*t*, J = 6.8, Me₂CH). MS: 200 (< 1, M^{+}), 157 (7), 128 (32), 115 (32), 86 (100), 72 (16), 42 (35). Anal. calc. for C₁₀H₂₀N₂O₂ (200.28): C 59.97, H 10.07, N 13.99; found: C 59.73, H 10.31, N 14.08.

rac-4-Methyl-2,4-diphenyl-1,3-oxazol-5(4H)-one [31] (rac-10n). From 6 [31] (1.5 g, 5.88 mmol) and MeI according to Method F: 1.25 g (85%) of rac-10n. Colorless oil. A sample was crystallized from Et₂O/hexane at -20° . M.p. 50.3–53.5°. IR (KBr): 3060w, 2980w, 2930w, 1820s, 1655s, 1605w, 1580w, 1495m, 1450m, 1325m, 1295m, 1190m, 1180m, 1150m, 1090m, 1070w, 1030m, 1010s, 890s, 775m, 730m, 695s. ¹H-NMR (CDCl₃, 60 MHz): 8.2–7.15 (m, 10 arom. H); 1.87 (s, Me–C(4)). ¹³C-NMR (CDCl₃, 100 MHz): 179.2 (s, C(5)); 160.3 (s, C(2)); 139.0, 132.9, 128.9, 128.4, 128.2, 126.1, 125.6 (12 arom. C); 70.8 (s, C(4)); 21.1 (q, Me–C(4)). Anal. calc. for C₁₆H₁₃NO₂ (251.29): C 76.48, H 5.21, N 5.57; found: C 76.36, H 5.32, N 5.70.

rac-4-Allyl-2,4-diphenyl-1,3-oxazol-5(4H)-one (rac-100) [30]. From 6 [31] (3.0 g, 11.8 mmol) and allyl bromide according to Method F: 2.61 g (80%) of rac-100. Colorless oil which solidified. IR (CHCl₃): 3060w, 3020w, 2980w, 1818s, 1655s, 1570w, 1493w, 1450w, 1322m, 1298m, 1166m, 1050m, 970m, 930m, 892w, 698w. ¹H-NMR (CDCl₃, 90 MHz): 8.2–7.95, 7.85–7.1 (2m, 10 arom. H); 5.95–5.4 (m, CH₂=CHCH₂); 5.3–4.95 (m, CH₂=CHCH₂); 3.05–2.8 (m, CH₂=CHCH₂). MS: 277 ($< 1, M^{+-}$), 236 (23), 129 (5), 106 (8), 105 (100), 103 (5), 77 (35), 51 (12). Anal. calc. for C₁₈H₁₅NO₂ (277.33): C 77.96, H 5.45, N 5.05; found: C 78.24, H 5.63, N 5.05.

Enantiomer (R)-100. From 210 (6.17 g) according to Method K: 2.61 g (94%) of (R)-100. $[\alpha]_D = -87.3$ (CHCl₃, c = 1.0). IR, ¹H-NMR, and MS: in agreement with those of rac-100.

Enantiomer (S)-100. From 220 (6.17 g) according to Method K: 2.55 g (92%) of (S)-100. $[\alpha]_D = +83.7$ (CHCl₃, c = 1.0). IR, ¹H-NMR, and MS: in agreement with those of *rac*-100.

rac-4-Benzyl-4-methyl-2-phenyl-1,3-oxazol-5(4H)-one (rac-10p) was synthesized from N-Benzoyl-DL-alanine (7; Sigma) according to [9].

Enantiomer (R)-10p. From 19p (4.84 g) according to Method K: 2.36 g (89%) of (R)-10p. $[\alpha]_D = +86.1$ (CHCl₃, c = 1.0). IR, ¹H-NMR, and MS: in agreement with those of rac-10p.

Enantiomer (S)-10p. From 20p (4.84 g) according to Method K: 2.26 g (85%) of (S)-10p. $[\alpha]_D = -71.2$ (CHCl₃, c = 1.0). IR, ¹H-NMR, and MS: in agreement with those of rac-10p.

rac-2-Benzamido-1,2,3,4-tetrahydronaphthalene-2-carboxylic Acid (rac-11a). From rac-1a (9.0 g, 47.1 mmol) according to Method D: 12.09 g (87%) of rac-11a. M.p. 209.8°. IR (KBr): 3300w (br.), 3063w, 3021w, 2921w, 2662w (br.), 1702s, 1637s, 1536m, 1491w, 1452w, 743w, 719m. ¹H-NMR ((D₆)DMSO, 250 MHz): 12.40 (br. s, 1 OH); 8.46 (br. s, 1 NH); 7.8–7.7 (m, 2 arom. H); 7.6–7.35 (m, 3 arom. H); 7.1 (s, 4 arom. H); 3.34, 3.20 (2d, J = 16.25, 2 aliph. H); 2.95–2.65 (m, 2 aliph. H); 2.55–2.4 (m, 1 aliph. H); 2.15–1.95 (m, 1 aliph. H). MS: 277 (< 1), 251 (2.2), 250 (1.5), 174 (42), 129 (78), 122 (100), 105 (82), 77 (58).

Enantiomer (R)-**11a**. To a stirred mixture of (R)-**12a** (see below; 1.3 g, 4.20 mmol) in THF/MeOH/H₂O 3:1:1 (34 ml) was added LiOH \cdot H₂O (*Fluka*; 0.44 g, 10.5 mmol). The mixture was stirred at r.t. overnight, the pH adjusted to 7 with 2N aq. HCl, the solvent evaporated, and the residue extracted with 2N aq. HCl (50 ml) and AcOEt (100 ml). The org. phase was dried (MgSO₄) and evaporated, and the white solid dried overnight in a desiccator (P₂O₅) under high vacuum: 1.20 g (96.7%) of (R)-**12a**. M.p. 195–196°. [α]_D = -26.18 (MeOH, c = 0.5). IR (KBr): 3425*m*, 3326*m*, 2933*m*, 2588*w* (br.), 1715*s*, 1637*s*, 1577*m*, 1535*s*, 1490*m*, 1453*m*, 1298*m*, 742*m*, 717*m*. ¹H-NMR ((D₆)DMSO, 250 MHz): 12.40 (*s*, 1 COOH); 8.46 (*s*, 1 NH); 7.76 (*d*, *J* = 7.5, 2 arom. H); 7.55–7.35 (*m*, 3 arom. H); 7.09 (*s*, 4 arom. H); 3.33, 3.19 (2*d*, *J* = 17.5, 2 aliph. H); 2.95–2.65 (*m*, 2 aliph. H); 2.55–2.4 (*m*, 1 aliph. H); 2.1–1.95 (*m*, 1 aliph. H). MS: 277 (< 1), 251 (4), 174 (44), 129 (85), 122 (100), 105 (99), 77 (77).

rac-2-Benzamido-1,2,3,4-tetrahydro-5-methoxynaphthalene-2-carboxylic Acid (rac-11b). From rac-1b (10.0 g, 45.2 mmol) according to Method D: 13.38 g (91%) of rac-11b. M.p. 227–228°. IR (KBr): 3350w (br.), 3005w, 2942w (br.), 2588w (br.), 1716s, 1623m, 1588m, 1538s, 1469s, 1282m, 1257s, 1220m, 1096m, 765m, 719m. ¹H-NMR ((D₆)DMSO, 250 MHz): 12.42 (br. s, COOH); 8.43 (br. s, NH); 7.8–7.7 (m, 2 arom. H); 7.55–7.35 (m, 3 arom. H); 7.15–7.0 (m, 1 arom. H); 6.8–6.65 (m, 2 arom. H); 3.75 (s, MeO); 3.30, 3.19 (2d, J = 17.7, 2 aliph. H); 2.75–2.55 (m, 2 aliph. H); 2.55–2.35 (m, 1 aliph. H); 2.1–1.9 (m, 1 aliph. H). MS: 325 (< 1, M^{++}), 204 (95), 159 (100), 144 (19), 122 (79) 105 (85), 77 (80), 51 (17).

rac-2-Benzamido-1,2,3,4-tetrahydro-6-methoxynaphthalene-2-carboxylic Acid (rac-11c). From rac-1c (5.0 g, 22.6 mmol) according to Method D : 6.25 g (85%) of rac-11c. M.p. 204–206°. IR (KBr): 3381m, 3055w, 3000w, 2999w, 1698s, 1662s, 1608m, 1578w, 1504s, 1434w, 1294m, 1266m, 1240s, 1157w, 1036w, 806w, 726m. ¹H-NMR ((D₆)DMSO, 250 MHz): 12.30 (br. s, COOH); 8.40 (br. s, NH); 7.8–7.7 (m, 2 arom. H); 7.6–7.35 (m, 3 arom. H); 7.05–6.95 (m, 1 arom. H); 6.75–6.6 (m, 2 arom. H); 3.70 (s, MeO); 3.22, 3.14 (2d, J = 16.5, 2 aliph. H); 2.95–2.6 (m, 2 aliph. H); 2.1–1.95 (m, 1 aliph. H). MS: 325 (< 1, M^{++}), 204 (100), 159 (50), 105 (31), 77 (30), 57 (19), 49 (19).

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rac-2-Benzamido-1,2,3,4-tetrahydro-7-methoxynaphthalene-2-carboxylic Acid (rac-11d). From rac-1d (15.0 g, 67.8 mmol) according to Method D: 20.29 g (92%) of rac-11d. M.p. 247–248°. IR (KBr): 3306m, 3063w, 2994w, 2917w, 2836w, 1718m, 1698s, 1638s, 1611m, 1577m, 1540s, 1505s, 1449m, 1319m, 1254s, 1042w, 693m. ¹H-NMR ((D₆)DMSO, 250 MHz): 12.40 (br. s, COOH); 8.46 (br. s, NH); 7.8–7.7 (m, 2 arom. H); 7.6–7.35 (m, 3 arom. H); 7.05–6.95 (m, 1 arom. H); 6.75–6.6 (m, 2 arom. H); 3.70 (s, MeO); 3.30, 3.15 (2d, J = 17.2, 2 aliph. H); 2.85–2.55 (m, 2 aliph. H); 2.55–2.35 (m, 1 aliph. H); 2.1–1.9 (m, 1 aliph. H). MS: 325 (< 1, M^{++}), 204 (100), 159 (49), 105 (34), 77 (30). Anal. calc. for C₁₉H₁₉NO₄ (325.36): C 70.14, H 5.89, N 4.31; found: C 69.88, H 5.59, N 4.14.

rac-2-Benzamido-1,2,3,4-tetrahydro-8-methoxynaphthalene-2-carboxylic Acid (rac-11e). From rac-1e (10.0 g, 45.2 mmol) according to Method D : 12.94 g (88%) of rac-11e. M.p. 237–238°. IR (KBr): 3290m (br.), 3063w, 2929m, 2835w, 1728s, 1704s, 1638s, 1586m, 1541s, 1469s, 1438m, 1257s, 1103s, 717m. ¹H-NMR ((D₆)DMSO, 250 MHz): 12.38 (br. s, COOH); 8.50 (br. s, NH); 7.85–7.75 (m, 2 arom. H); 7.6–7.35 (m, 3 arom. H); 7.15–7.0 (m, 1 arom. H); 6.8–6.65 (m, 2 arom. H); 3.76 (s, MeO); 3.13, 3.04 (2d, J = 17.3, 2 aliph. H); 2.95–2.6 (m, 2 aliph. H); 2.55–2.35 (m, 1 aliph. H); 2.05–1.9 (m, 1 aliph. H). MS: 325 (< 1, M^{+}), 204 (100), 159 (51), 105 (46), 77 (36).

rac-2-Benzamido-1,2,3,4-tetrahydro-6,7-dimethoxynaphthalene-2-carboxylic Acid (rac-11f). From rac-1f (10.0 g, 39.8 mmol) according to Method D: 12.02 g (85%) of rac-11f. M.p. 246–249°. IR (KBr): 3427m (br.), 3364m, 3084w, 3003w, 2955w, 2834w, 1711s, 1645s, 1577w, 1516s, 1486m, 1464m, 1256s, 1226s, 1115m, 718m. ¹H-NMR ((D₆)DMSO, 250 MHz): 12.38 (br. s, COOH); 8.40 (br. s, NH); 7.8–7.7 (m, 2 arom. H); 7.55–7.35 (m, 3 arom. H); 6.65 (s, 2 arom. H); 3.70 (s, MeO); 3.23, 3.09 (2d, J = 16.0, 2 aliph. H); 2.85–2.55 (m, 2 aliph. H); 2.55–2.35 (m, 1 aliph. H); 2.1–1.9 (m, 1 aliph. H). MS: 355 ($< 1, M^+$), 234 (100), 189 (25), 105 (28), 77 (34).

rac-1-Benzamido-1,2,3,4-tetrahydronaphthalene-1-carboxylic Acid (rac-11g). From rac-1g (13.0 g, 42.0 mmol) according to Method D: 10.54 g (85%) of rac-11g. A small sample was crystallized from AcOEt/hexane. M.p. 182–184°. IR (KBr): 3374s, 2932w, 2534w (br.), 1712s, 1615s, 1573s, 1517s, 1485s, 1446w, 1239m, 1214m, 735s, 624m. ¹H-NMR ((D₆)DMSO, 250 MHz): 12.65 (s, COOH); 8.61 (s, NH); 7.9–7.8 (m, 2 arom. H); 7.7–7.6 (m, 1 arom. H); 7.6–7.35 (m, 3 arom. H); 7.3–7.05 (m, 3 arom. H); 2.9–2.65 (m, 2 aliph. H); 2.5–2.35 (m, 2 aliph. H); 2.05–1.65 (m, 2 aliph. H). MS: 295 (< 1, M^{++}), 250 (11), 174 (27), 122 (32), 105 (100), 77 (44). Anal. calc. for C₁₈H₁₇NO₃ (295.32): C 73.20, H 5.80, N 4.74; found: C 73.08, H 5.79, N 4.70.

rac-1-(4-Bromobenzamido)-1,2,3,4-tetrahydronaphthalene-1-carboxylic Acid (rac-11g'). From rac-1g (0.4 g, 2.09 mmol) according to Method D (with 4-bromobenzoyl chloride): 0.62 g (79.3%) of rac-11g'. A small sample was crystallized from AcOEt/hexane. M.p. 194–196°. IR (KBr): 3420w, 3352w, 2941w (br.), 2551w (br.), 1729s, 1624s, 1589m, 1530s, 1481s, 1372w, 1252s, 1173m, 1010w, 757m. ¹H-NMR ((D₆)DMSO, 250 MHz): 12.66 (s, COOH); 8.73 (s, NH); 7.85–7.75 (m, 2 arom. H); 7.7–7.6 (m, 3 arom. H); 7.30–7.1 (m, 3 arom. H); 2.85–2.75 (m, 2 aliph. H); 2.5–2.4 (m, 2 aliph. H); 2.0–1.7 (m, 2 aliph. H). MS: 373 ($< 1, M^+$), 328 (15), 200 (14), 183 (81), 174 (100), 155 (24), 129 (63).

rac-1-Benzamido-2,3-dihydro-6-methoxy-1H-indene-1-carboxylic Acid (rac-11h). From rac-1h (5.0 g, 24.1 mmol) according to Method D: 6.52 g (87%) of rac-11h. M.p. 197–198°. IR (KBr): 3298w (br.), 3063w, 3001m, 2935m, 2631w (br.), 1719s, 1695s, 1637s, 1578m, 1518s, 1490s, 1288s, 1182m, 1031w, 715m. ¹H-NMR (CDCl₃, 250 MHz): 9.5 (br. s, COOH); 7.85–7.75 (m, 2 arom. H); 7.55–7.4 (m, 3 arom. H); 7.22 (d, J = 8.3, 1 arom. H); 7.05–6.85 (m, 2 arom. H); 6.93 (br. s, 1 NH); 3.80 (s, MeO); 3.3–2.95 (m, 3 aliph. H); 2.6–2.45 (m, 1 arom. H). MS: 311 (< 1, M^{++}), 190 (71), 146 (57), 122 (27), 105 (100), 77 (79), 51 (18).

rac-N²-Acetyl-2,O⁴-dimethyltyrosine [26] (= rac-2-Acetamido-3-(methoxyphenyl)-2-methylpropanoic Acid; 11i). From rac-1i (2.0 g, 9.6 mmol) according to Method E: 1.76 g (73%) of rac-11i. M.p. 177–178°. IR (KBr): 3360s, 2990m, 2960m, 2940m, 1712m, 1612s, 1552s, 1510s, 1460m, 1445m, 1390m, 1320m, 1300m, 1250s, 1180m, 1130m, 1032m, 840m, 822w, 790w, 765w, 660m. ¹H-NMR ((D₆)DMSO, 90 MHz): 12.30 (br. *s*, COOH); 7.67 (br. *s*, NH); 7.15–6.75 (*m*, AA'BB', 4 arom. H); 3.73 (*s*, MeO); 3.3–2.8 ('q', 2 H–C(3)); 1.80 (*s*, Ac); 1.18 (*s*, Me–C(2)). MS: 251 (2, M^+), 192 (26), 164 (3), 147 (5), 121 (100), 91 (8), 88 (10), 77 (12), 43 (20). Anal. calc. for C₁₃H₁₇NO₄ (251.27): C 62.14, H 6.82, N 5.57; found: C 62.40, H 6.70, N 5.60.

Enantiomer (R)-11i [26]. From 19i (121 mg, 0.28 mmol) according to Method L. Crystallization from Et₂O gave 60 mg (85%) of (R)-11i. M.p. 185.8–186.8°. [α]_D = -60.4 (MeOH, c = 0.95). Spectral data: in agreement with those of rac-11i.

Enantiomer (S)-11i [26]. From 20i (280 mg, 0.65 mmol) according to Method L. Crystallization from Et₂O gave 148 mg (90%) of (S)-11i. M.p. 185.0–185.6°. $[\alpha]_D = +58.4$ (MeOH, c = 1.0). Spectral data: in agreement with those of rac-11i.

rac-N²-Acetyl-2,3-dimethylvaline [26] (= rac-2-Acetamido-2,3,3-trimethylbutanoic Acid; rac-11k). From rac-1k (2.0 g, 13.8 mmol) according to Method E: 176 g (63%) of rac-11k. M.p. 195.3–195.7°. IR (KBr): 3380s, 2980m, 1710s, 1630s, 1530s, 1460m, 1440m, 1410s, 1370s, 1300m, 1250s, 1205s, 1160m, 1120m, 1010w, 980w, 840m, 780m, 660m. ¹H-NMR ((D₆)DMSO, 90 MHz): 11.90 (br. s, COOH); 7.33 (br. s, NH); 1.83 (s, Ac); 1.33 (s, Me-C(2)); 0.97 (s, t-Bu). MS: 187 (< 1, M^+), 131 (24), 113 (61), 100 (49), 88 (57), 71 (31), 57 (100), 43 (95), 42 (91), 41 (84). Anal. calc. for C₉H₁₇NO₃ (187.24): C 57.73, H 9.15, N 7.48; found: C 57.64, H 8.87, N 7.50.

rac-N²-Acetyl-2-cyclopropylalanine (= rac-2-Acetamido-2-cyclopropylpropanoic Acid; rac-111). From rac-11 (2.0 g, 15.5 mmol) according to Method E: 2.04 g (77%) of rac-111. M.p. 185–186°. IR (KBr): 3570s, 3500s, 3360s, 3100m, 2990m, 1720s, 1650s, 1575s, 1465m, 1450m, 1390m, 1380m, 1330m, 1290s, 1240s, 1200m, 1160m, 1140m, 1040m, 990m, 935m. ¹H-NMR ((D₆)DMSO, 400 MHz): 12.00 (br. *s*, COOH); 7.98 (br. *s*, NH); 1.81 (*s*, Ac); 1.25–1.15 (*m*, (CH₂)₂CH); 1.14 (*s*, Me–C(2)); 0.4–0.3 (*m*, (CH₂)₂CH). MS: 171 (< 1, M^{++}), 126 (39), 98 (31), 88 (22), 70 (26), 68 (15), 57 (12), 43 (84), 42 (64). Anal. calc. for C₈H₁₃NO₃ (171.19): C 56.12, H 7.65, N 8.18; found: C 56.33, H 7.70, N 7.93.

rac-N²-Acetyl-2-methylvaline (= rac-2-Acetamido-2,3-dimethylbutanoic Acid; rac-11m). A mixture of 5 (500 mg, 2.5 mmol) in dioxane (4 ml) and 4N aq. HCl (4 ml) was heated in a sealed tube at 70° for 1 h and then cooled to r.t. CHCl₃ (20 ml) and MeOH (4 ml) were added, the aq. phase was extracted with CHCl₃ (2 × 20 ml), the combined org. phase dried (MgSO₄) and evaporated, and the residue crystallized from AcOEt/hexane 1:2 and dried under reduced pressure: 295 mg (68.1%) of *rac*-11m. White solid. M.p. 192–194°. IR (KBr): 3347s, 2975m, 2634w, 1718s, 1623s, 1551s, 1443m, 1400m, 1374w, 1264m, 1159m, 862w, 657w, 621w. ¹H-NMR ((D₆)DMSO, 250 MHz): 12.08 (br. *s*, COOH); 7.71 (br. *s*, NH); 1.95 (*sept.*, J = 6.8, Me₂CH); 1.61 (*s*, Ac); 1.24 (*s*, Me–C(2)); 0.91, 0.84 (2d, J = 6.8, Me₂CH). MS: 174 (1, [M + H]⁺), 130 (19), 128 (15), 88 (100), 86 (65), 72 (20), 60 (25), 43 (81), 42 (65).

Enantiomer (R)-11m. From 19m (280 mg, 0.65 mmol) according to Method L. Crystallization from Et₂O gave 35 mg (91%) of (R)-11m. M.p. 196–197°. $[\alpha]_D = -1.3$ (MeOH, c = 1.0). Spectral data: in close agreement with those of *rac*-11m.

rac-*Methyl 2-Benzamido-1,2,3,4-tetrahydronaphthalene-2-carboxylate (rac-12a).* From *rac-11a (100 mg, 0.34 mmol) according to Method P: 92 mg (87.8%) of rac-12a.* M.p. 139.5–140°. IR, ¹H-NMR, and MS: in close agreement with those of (R)- and (S)-12a. ¹H-NMR (CDCl₃, TAE): only partial signal separation; not used for double checking the optical purity.

Enantiomer (R)-12a. From 2.94 g (4.57 mmol) of 21a according to *Method* N: 1.39 g (98%) of (R)-12a. Amorphous solid. M.p. 102.5–103°. $[\alpha]_D = -19.58$ (MeOH, c = 0.5). IR (KBr): 3354w (br.), 3061w, 2949w, 1843s, 1740s, 1529s, 1487s, 1300m, 1259m, 1220m, 1094w, 803w, 714m. ¹H-NMR (CDCl₃, 400 MHz): 7.66 (d, J = 7, 2 arom. H); 7.48 (t, J = 7, 1 arom. H); 7.38 (t, J = 7, 2 arom. H); 7.2–7.1 (m, 4 arom. H); 6.26 (s, NH); 3.80 (s, MeO); 3.40, 3.14, (2d, J = 17, 2 aliph. H); 2.95–2.8 (m, 2 aliph. H); 2.75–2.7 (m, 1 aliph. H); 2.3–2.2 (m, 1 aliph. H). MS: 310 (< 1, M^+), 250 (5), 188 (61), 129 (76), 122 (100), 105 (90), 77 (52). Anal. calc. for C₁₉H₁₉NO₃ (309.35): C 73.77, H 6.19, N 4.53; found: C 73.80, H 6.29, N 4.52.

Enantiomer (S)-12a. From 1.27 g (1.98 mmol) of 22a according to *Method N*: 0.58 g (94.6%) of (S)-12a. Amorphous solid. $[\alpha]_D = +19.82$ (MeOH, c = 0.5). IR, ¹H-NMR, and MS: in agreement with those of (*R*)-12a.

rac-*Methyl 2-Benzamido-1,2,3,4-tetrahydro-5-methoxynaphthalene-2-carboxylate (rac-12b).* From *rac-11b* (150 mg, 0.46 mmol) according to *Method P*: 140 mg (89.6%) of *rac-12b.* M.p. 135.5–136.5°. IR, ¹H-NMR, and MS: in agreement with those of (R)- and (S)-12b. ¹H-NMR (CDCl₃, TAE): rather poor signal separation; not used for double checking the optical purity.

Enantiomer (R)-12b. From 5.0 g (7.43 mmol) of 21b according to *Method* N: 2.42 g (96%) of (R)-12b. Amorphous solid. $\{\alpha\}_D = -28.5$ (CHCl₃, c = 0.2). IR (KBr): 3309w, 3258w, 3058w, 3005w, 2946w, 2890w, 2838w, 1745s, 1720s, 1642s, 1586m, 1543s, 1468s, 1437w, 1315m, 1289m, 1259s, 1216m, 1097s, 762m, 714m. ¹H-NMR (CDCl₃, 250 MHz): 7.7–7.6 (m, 2 arom. H); 7.55–7.3 (m, 3 arom. H); 7.14 (t, J = 7.2, 1 arom. H); 6.8–6.7 (m, 2 arom. H); 6.27 (br. s, 1 NH): 3.82, 3.79 (2s, 2 MeO); 3.39, 3.16 (2d, J = 16.4, 2 aliph. H); 2.25–2.1 (m, 1 aliph. H). MS: 339 (2, M^{+1}), 280 (4), 218 (100), 159 (93), 122 (55), 105 (78), 77 (60).

Enantiomer (S)-12b. From 18.0 g (26.8 mmol) of 22b according to *Method N*: 8.86 g (97.6%) of (S)-12b. Amorphous solid. $[\alpha]_D = +26.5$ (CHCl₃, c = 0.2). IR, ¹H-NMR, and MS: in agreement with those of (*R*)-12b.

rac-*Methyl 2-Benzamido-1,2,3,4-tetrahydro-6-methoxynaphthalene-2-carboxylate (rac-12c).* From *rac-11c* (135 mg, 0.42 mmol) according to *Method P*: 137 mg (96%) of *rac-12c*. M.p. 130–131°. IR, ¹H-NMR, and MS: in agreement with those of (R)- and (S)-12c. ¹H-NMR (CDCl₃, TAE): base-line splitting of one of the MeO signals; used to double check the enantiomeric purity.

Enantiomer (R)-12c. From 21c (5.0 g, 7.43 mmol) according to *Method M*: 2.32 g (92%) of (R)-12c. Amorphous solid. [α]_D = -68.0 (CHCl₃, c = 0.4). IR (KBr): 3357w (br.), 3060w, 2997w, 2950w, 2836w, 1740s, 1645m (br.), 1611w, 1527m, 1503s, 1434m, 1295m, 1267m, 1234s, 1046m, 715w. ¹H-NMR (CDCl₃, 250 MHz): 7.7-7.6 (*m*, 2 arom. H); 7.5-7.35 (*m*, 3 arom. H); 7.05 (*d*, J = 8.0, 1 arom. H); 6.8-6.7 (*m*, 1 arom. H); 6.7-6.65 (*m*, 1 arom. H); 6.25 (br. s, 1 NH); 3.80, 3.79 (2s, 2 MeO); 3.30 (*d*, J = 16.4, 1 aliph. H); 3.06 (br. *d*, J = 16.4, 1 aliph. H); 2.9-2.7 (*m*, 3 aliph. H); 2.3-2.15 (*m*, 1 aliph. H). MS: 339 (< 1, M^+), 280 (4), 218 (100), 159 (36), 105 (45), 77 (46).

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Enantiomer (S)-12c. From 22c (5.0 g, 7.43 mmol) according to Method M: 2.37 g (94%) of (S)-12c. Amorphous solid. $[\alpha]_D = +67.7$ (CHCl₃, c = 0.3). IR, ¹H-NMR, and MS: in agreement with those of (R)-12c.

rac-*Methyl 2-Benzamido-1,2,3,4-tetrahydro-7-methoxynaphthalene-2-carboxylate (rac-12d).* From *rac-11d* (500 mg, 1.54 mmol) according to *Method P*: 450 mg (86%) of *rac-12d*. M.p. 167–168°. IR, ¹H-NMR, and MS: in agreement with those of (R)- and (S)-12d. ¹H-NMR (CDCl₃, TAE): partial signal separation; not used to double check the enantiomeric purity.

Enantiomer (R)-12d. From 19d (6.0 g, 11.4 mmol) according to *Method* M : 3.73 g (96.4%) of (R)-12d. Amorphous solid. [α]_D = -118.3 (CHCl₃, c = 0.4). IR (KBr): 3360w, 3059w, 2998w, 2949w, 2838w, 1739s, 1644s, 1579m, 1528s, 1504s, 1449m, 1298m, 1255s, 1035m, 717m. ¹H-NMR (CDCl₃, 250 MHz): 7.7-7.6 (m, 2 arom. H); 7.55-7.35 (m, 3 arom. H); 7.06 (d, J = 7.9, 1 arom. H); 6.8–6.75 (m, 1 arom. H); 6.7–6.65 (m, 1 arom. H); 6.29 (br. s, 1 NH); 3.79, 3.78 (2s, 2 MeO); 3.40 (d, J = 17.9, 1 aliph. H); 3.10 (br. d, J = 17.9, 1 aliph. H); 2.85–2.65 (m, 3 aliph. H); 2.3–2.15 (m, 1 aliph. H). MS: 339 ($< 1, M^+$), 280 (4), 218 (100), 159 (58), 105 (76), 77 (86), 51 (20).

Enantiomer (S)-12d. From 20d (10.0 g, 19.0 mmol) according to Method M: 5.93 (92%) of (S)-12d. Amorphous solid. $[\alpha]_D = +116.5$ (CHCl₃, c = 0.2). IR, ¹H-NMR, and MS: in agreement with those of (R)-12d. (S)-12d was also obtained by treatment of 22d according to Method N.

rac-*Methyl 2-Benzamido-1,2,3,4-tetrahydro-8-methoxynaphthalene-2-carboxylate (rac-12e).* From *rac-11e* (150 mg, 0.46 mmol) according to *Method P*: 133 mg (85%) of *rac-12e*. M.p. 159–160°. IR, ¹H-NMR, and MS: in agreement with those of (R)- and (S)-12e. ¹H-NMR (CDCl₃, TAE): base-line splitting of one of the MeO signals; used to double check the enantiomeric purity.

Enantiomer (R)-12e. From 21e (10.0 g, 14.86 mmol) in MeOH according to Method N: 4.68 (92.7%) of (R)-12e. Amorphous solid. $[\alpha]_D = -142.5$ (CHCl₃, c = 0.2). IR (KBr): 3366w (br.), 3062w, 2998w, 2948w, 1739s, 1647s, 1586m, 1527s, 1468s, 1437m, 1292m, 1259s, 1099m, 1047m, 774w, 713m. ¹H-NMR (CDCl₃, 250 MHz): 7.75–7.65 (m, 2 arom. H); 7.55–7.3 (m, 3 arom. H); 7.16 (t, J = 7.9, 1 arom. H); 6.8–6.65 (m, arom. H); 6.20 (br. s, 1 NH); 3.83, 3.80 (2s, MeO); 3.20, 3.02 (2 br. d, J = 17.8, 2 aliph. H); 2.95–2.75 (m, 3 aliph. H); 2.8–2.6 (m; 1 aliph. H). MS: 339 (< 1, M^+), 280 (4), 218 (100), 159 (48), 105 (42), 77 (32).

Enantiomer (S)-12e. From 22e (10.0 g, 14.86 mmol) according to Method N: 4.73 g (93.7%) of (S)-12e. Amorphous solid. [α]_D = +138.5 (CHCl₃, c = 0.2). IR, ¹H-NMR, and MS: in agreement with those of (R)-12e.

rac-*Methyl 2-Benzamido-1,2,3,4-tetrahydro-6,7-dimethoxynaphthalene-2-carboxylate (rac-12f).* From *rac-11f* (150 mg, 0.42 mmol) according to *Method P*: 137 mg (88%) of *rac-12f.* M.p. 195.5–201.5°. IR, ¹H-NMR, and MS: in agreement with those of (*R*)- and (*S*)-12f. ¹H-NMR (CDCl₃, TAE): base-line splitting of one of the MeO signals; used to double check the enantiomeric purity.

Enantiomer (R)-12f. From 21f (5.0 g, 7.11 mmol) according to *Method* N: 2.45 g (93.4%) of (R)-12f. Amorphous solid. $[\alpha]_D = -90.0$ (CHCl₃, c = 0.1). IR (KBr): 3358w (br.), 3060w, 2947w, 2836w, 1740s, 1658m (br.), 1580w, 1516s, 1487m, 1449m, 1356w, 1244s, 1115m, 1049m, 715m. ¹H-NMR (CDCl₃, 250 MHz): 7.7–7.65 (m, 2 arom. H); 7.55–7.35 (m, 3 arom. H); 6.63, 6.59 (2s, 2 arom. H); 6.27 (br. s, 1 NH); 3.86, 3.80 (2s, MeO); 3.33, 3.04 (2 br. d, J = 16.1, 2 aliph. H); 2.85–2.65 (m, 3 aliph. H); 2.3–2.15 (m, 1 aliph. H). MS: 369 (< 1, M^{++}), 248 (100), 189 (23), 105 (31), 77 (31).

Enantiomer (S)-12f. From 22f (5.0 g, 7.11 mmol) according to Method N: 2.42 g (92%) of (S)-12f. Amorphous solid. $[\alpha]_D = +92.0$ (CHCl₃, c = 0.1). IR, ¹H-NMR, and MS: in agreement with those of (R)-12f.

rac-*Methyl 1-Benzamido-1,2,3,4-tetrahydronaphthalene-1-carboxylate (rac-12g).* From *rac-11g (200 mg, 0.68 mmol) according to Method P*: 191 mg (91.0%) of *rac-12g.* M.p. 125.5°. IR, ¹H-NMR, and MS: in agreement with those of (R)- and (S)-12g. ¹H-NMR (CDCl₃, TAE): MeO signal splitted; used to double check the enantiomeric purity.

Enantiomer (R)-12g. From 21g (1.85 g, 2.88 mmol) according to *Method M*: 0.78 g (91.8%) of (R)-12g. Amorphous solid. $[\alpha]_D = -71.0$ (MeOH, c = 1.0). IR (KBr): 3405m, 3346m, 2946w, 1724s, 1646s, 1578m, 1517s, 1483s, 1314m, 1228m, 1023w, 714m. ¹H-NMR (CDCl₃, 250 MHz): 7.78 (d, J = 8, 2 arom. H); 7.55–7.35 (m, 4 arom. H); 7.3–7.15 (m, 3 arom. H); 7.06 (s, NH); 3.77 (s, MeO); 3.05–2.7 (m, 3 aliph. H); 2.6–2.4 (m, 1 aliph. H); 2.2–1.8 (2m, 2 aliph. H). MS: 309 (< 1, M^+), 250 (24), 188 (23), 105 (100), 77 (37). Anal. calc. for C₁₉H₁₉NO₃ (309.35): C 73.77, H 6.19, N 4.53; found: C 73.9, H 6.36, N 4.55.

Enantiomer (S)-12g. From 22g (1.96 g, 3.05 mmol) according to Method M: 0.76 g (84.1%) of (S)-12g. Amorphous solid. [α]_D = +69.3 (MeOH, c = 1.0). IR, ¹H-NMR, and MS: in agreement with those of (R)-12g.

rac-*Methyl 1-Benzamido-2,3-dihydro-1*H-*indene-1-carboxylate* (*rac-***12h**). From *rac-***11h** (200 mg, 0.64 mmol) according to *Method P*: 195 mg (93.6%) of *rac-***12h**. M.p. 163–164°. IR, ¹H-NMR, and MS: in agreement with those of (*R*)- and (*S*)-**12h**. ¹H-NMR (CDCl₃, TAE): base-line splitting of one of the MeO signals; used to double check the enantiomeric purity.

Enantiomer (R)-12h. From 21h (10.0 g, 15.18 mmol) according to *Method N*: 4.64 (94%) of (R)-12h. Amorphous solid. $[\alpha]_D = -156.3$ (CHCl₃, c = 0.3). IR (KBr): 3327w (br.), 3061w, 3000w, 2950w, 2838w, 1735s, 1631s, 1577w, 1519s, 1486s, 1288m, 1242m, 1167w, 1067w, 1031w, 717m. ¹H-NMR (CDCl₃, 250 MHz): 7.85–7.75 (*m*, 2 arom. H); 7.6–7.4 (*m*, 3 arom. H); 7.22 (*d*, J = 7.9, 1 arom. H); 6.96 (br. *s*, NH); 6.95–6.85 (*m*, 2 arom. H); 3.80, 3.75 (2s, 2 MeO); 3.3–3.05 (*m*, 3 aliph. H); 2.65–2.5 (*m*, 1 aliph. H). MS: 325 (1, M^{++}), 204 (100), 145 (23), 105 (98), 77 (43).

Enantiomer (S)-12h. From 22h (10.0 g, 15.18 mmol) according to Method N: 4.67 g (94.5%) of (S)-12h. Amorphous solid. A sample was crystallized from hexane. M.p. 107–108°. [α]_D = +156.7 (CHCl₃, c = 0.3). IR, ¹H-NMR, MS: in agreement with those of (R)-12h.

(R)-N²-Acetyl-2,3-dimethylvaline Methyl Ester (= (R)-Methyl 2-Acetamido-2,3,3-trimethylbutanoate; (R)- **12k**). From **19k** (102 mg, 0.28 mmol) according to Method M. Crystallization from Et₂O gave 52 mg (92%) of (R)-**12k**. M.p. 106.4–107.2°. $[\alpha]_{\rm D} = -11.3$ (CHCl₃, c = 0.45). IR (KBr): 3470m, 2990m, 1735s, 1670s, 1500s, 1445m, 1410m, 1380m, 1290m, 1270m, 1160m, 1120s, 980w. ¹H-NMR (CDCl₃, 90 MHz): 6.0 (br. *s*, NH); 3.70 (*s*, MeO); 2.00 (*s*, Ac); 1.63 (*s*, Me–C(2)); 1.03 (*s*, *t*-Bu). MS: 201 ($< 1, M^+$), 145 (21), 113 (32), 102 (96), 100 (99), 85 (13), 70 (11), 57 (25), 41 (100). Anal. calc. for C₁₀H₁₉NO₃ (201.26): C 59.67, H 9.52, N 6.96; found: C 59.51, H 9.77, N 6.78.

Enantiomer (S)-12k. From 20k (115 mg, 0.32 mmol) according to Method M. Crystallization from Et₂O gave 59 mg (92%) of (S)-12k. M.p. 105.9–106.6°. [α]_D = +10.8 (CHCl₃, c = 1.0). Spectral data: in agreement with those of (R)-12k.

(R)-N²-Acetyl-2-cyclopropylalanine Methyl Ester (= (R)-Methyl 2-Acetamido-2-cyclopropylpropanoate; (R)-121). From 191 (133 mg, 0.39 mmol) according to Method M: 68 mg (95%) of (R)-121. Colorless oil. [α]_D = -13.0 (CDCl₃, c = 0.92). IR (CHCl₃): 3450m, 3000m, 2960m, 2880m, 1740s, 1680s, 1500s, 1450m, 1385m, 1295m, 1270m, 1155m, 1130m. ¹H-NMR (CDCl₃, 90 MHz): 6.30 (br. s, NH); 3.73 (s, MeO); 2.0 (s, Ac); 1.40 (s, Me-C(2)); 1.35-1.2 (m, (CH₂)₂CH); 0.55-0.35 (m, (CH₂)₂CH). MS: 185 (< 1, M⁺⁺), 144 (3), 142 (8), 126 (52), 102 (20), 98 (23), 84 (100), 43 (60), 42 (33).

Enantiomer (S)-121. From 201 (164 mg, 0.48 mmol) according to Method M: 78 mg (88%) of (S)-121. Colorless oil. $[\alpha]_D = +11.0$ (CDCl₃, c = 0.69). Spectral data: in agreement with those of (R)-121.

(R)-N²-Acetylvaline ((R)-13 (= (R)-11q)). From 19q (220 mg, 0.66 mmol) according to Method O (2 h). Crystallization from CH₂Cl₂ gave 99 mg (94%) of (R)-13. M.p. 167.9–168.3°. $[\alpha]_D = -20.4$ (H₂O, c = 1.0). Spectral data: in close agreement with those of *rac*-13.

Enantiomer (S)-13 (= (S)-11q). From 20q (200 mg, 0.60 mmol) according to Method O (2 h). Crystallization from CH₂Cl₂ gave 87 mg (91 %) of (S)-13. M.p. 167.6–168.8°. [α]_D = +19.8 (H₂O, c = 1.0). Spectral data: in close agreement with those of *rac*-13.

N²-[(R)-2-Benzamido-1,2,3,4-tetrahydro-7-methoxynaphthalene-2-carbonyl]-L-phenylalanine N¹,N¹-(Tetramethylene)amide (19d) and (S,S)-Isomer 20d. From rac-11d (10.0 g, 30.73 mmol) and 16 in the presence of N-methyl morpholine (5.1 ml, 46.3 mmol) according to *Method H*. The residue was suspended in AcOEt/hexane 3:1 (100 ml), stirred for 1 h, filtered, and dried under reduced pressure: 6.78 g (42%) of 20d. The filtrate was evaporated and the residue chromatographed (SiO₂ (900 g), Et₂O/i-PrOH 93:7): 7.10 g (44%) of 19d as an amorphous solid. A sample of 19d was recrystallized from AcOEt/hexane. M.p. 174.5–175.5°. R_f (Et₂O/i-PrOH 92:8) 0.49. [α]_D = -39.4 (EtOH, c = 0.5). IR (KBr): 3424w, 3304w (br.), 3027w, 2943w, 2840w, 1676s, 1630s, 1505s, 1449s, 1342w, 1294m, 1255m, 1160w, 1031w, 811w, 699w. ¹H-NMR ((D₆)DMSO, 250 MHz); 8.13 (br. *s*, NH); 7.8–77 (*m*, 1 NH, 2 arom. H); 7.6–7.4 (*m*, 3 arom. H); 7.16 (*s*, 5 arom. H); 6.96 (*d*, J = 8.8, 1 arom. H); 6.7–6.6 (*m*, 1 arom. H); 6.6–6.55 (*m*, 1 arom. H); 4.75–4.6 (*m*, H–C(2.2)); 3.70 (*s*, MeO); 3.55–3.35 (*m*, 1 aliph. H); 3.3–3.0 (*m*, 5 aliph. H); 2.95–2.75 (*m*, 2 aliph. H); 2.7–2.55 (*m*, 2 aliph. H); 2.55–2.35 (*m*, 1 aliph. H); 2.05–1.85 (*m*, 1 aliph. H); 1.85–1.55 (*m*, 4 aliph. H); FAB-MS: 525 (< 1, [*M* + H]⁺), 404 (14), 333 (14), 280 (16), 187 (72), 158 (20), 105 (100), 77 (26), 72 (54).

Further elution yielded 0.48 g (3%) of **20d** (total amount 7.26 g (45%)). M.p. 206–207°. R_f (Et₂O/i-PrOH 92:8) 0.45. [α]_D = +26.7 (EtOH, c = 0.6). IR (KBr): 3372m, 3304m, 3029w, 2940w, 2839w, 1655s, 1638s, 1581w, 1534s, 1502s, 1447s, 1342w, 1294w, 1253m, 1160w, 1032w, 702m. ¹H-NMR ((D₆)DMSO, 250 MHz): 8.13 (br. s, NH); 7.85–7.7 (m, 1 NH, 2 arom. H); 7.6–7.4 (m, 3 arom. H); 7.17 (s, 5 arom. H); 6.93 (d, J = 8.4, 1 arom. H); 6.7–6.55 (m, 2 arom. H); 4.8–4.65 (m, H–C(2.2)); 3.68 (s, MeO); 3.6–3.4 (m, 1 aliph. H); 3.35–3.0 (m, 6 aliph. H); 2.95–2.75 (m, 2 aliph. H); 2.65–2.35 (m, 3 aliph. H); 2.0–1.55 (m, 5 aliph. H). FAB-MS: 525 (< 1, [M + H]⁺), 404 (16), 333 (16), 280 (16), 187 (77), 158 (22), 105 (100), 77 (26), 72 (64).

 N^2 -[(S)-2-Benzamido-1,2,3,4-tetrahydro-6,7-dimethoxynaphthalene-2-carbonyl-L-phenylalanine N^l , N^l -(Tetramethylene)amide (20f). From rac-11f (692 mg, 1.95 mmol) and 16 according to Method H. The residue was crystallized from AcOEt/hexane: 445 mg (41%) of 20f. M.p. 179.1–181.4°. A sample was recrystallized from AcOEt/hexane to give suitable crystals for X-ray analysis. [α]_D = +72.5 (CHCl₃, c = 0.4). IR (KBr): 3387m, 3289w, 2843w, 2881w, 1660s, 1642s, 1515s, 1446s, 1289w, 1222m, 1115m, 1029w, 858w, 687w. ¹H-NMR (CDCl₃, 250 MHz): 7.65–7.55 (*m*, 2 arom. H); 7.5–7.15 (*m*, 8 arom. H, 1 NH); 6.60, 6.58 (2s, 2 arom. H); 6.24 (br. s, 1 NH); 4.95–4.85 (*m*, H–C(2.2)); 3.86, 3.85 (2s, 2 MeO); 3.45–3.2 (*m*, 4 aliph. H); 3.15–2.55 (*m*, 7 aliph. H); 2.25–2.05 (*m*, 1 aliph. H); 1.85–1.5 (*m*, 4 aliph. H). FAB-MS: 556 (12, $[M + H]^+$), 339 (10), 311 (10), 218 (30), 120 (30), 105 (100). Anal. calc. for C₃₃H₃₇N₃O₅ (555.68): C 71.33, H 6.71, N 7.56; found: C 71.07, H 6.59, N 7.55.

 N^{2} -[(R)-1-Benzamido-1,2,3,4-tetrahydronaphthalene-1-carbonyl]-L-phenylalanine N^{1} , N^{1} -(Tetramethylene)amide (19g) and (S,S)-Isomer 20g. From rac-11g (500 mg, 1.69 mmol and 16 according to Method H. The residue was chromatographed (SiO₂ (100 g), Et₂O/i-PrOH 95:5): 400 mg (48%) of 19g as an amorphous solid. A small sample was crystallized from AcOEt/hexane. M.p. $\$1-82^{\circ}$. $R_{\rm f}$ (Et₂O/i-PrOH 92:8) 0.54. $[\alpha]_{\rm D} = -11.0$ (MeOH, c = 0.3). IR (KBr): 3383m, 3060w, 3026w, 2930w, 2873w, 1641s (br.), 1502s, 1476s, 1448s, 1187w, 747w, 701m. ¹H-NMR (CDCl₃, 250 MHz): 7.87 (s, 1 NH); 7.79 (d, J = 8, 2 arom. H); 7.55–7.35 (m, 3 arom. H); 7.35–7.05 (m, 9 arom. H); 6.23 (d, J = 7, 1 NH); 4.8 (m, 1 aliph. H); 3.45–3.2 (m, 3 aliph. H); 3.15–2.6 (m, 6 aliph. H); 2.1–1.55 (m, 7 aliph. H). FAB-MS: 495 (< 1, [M + H]⁺), 374 (< 1), 250 (62), 245 (12), 105 (100), 77 (19).

Further elution yielded 362 mg (43%) of **20g** as an amorphous solid. A small sample was crystallized from AcOEt/hexane. M.p. 79.5–80°. R_f (Et₂O/i-PrOH 92:8) 0.49. [α]_D = +18.0 (MeOH, c = 0.3). IR (KBr): 3389w (br.), 3060w, 3026w, 2950w, 2873w, 1642s (br.), 1503s, 1476s, 1448s, 1188w, 743w, 701m. ¹H-NMR (CDCl₃, 250 MHz): 7.97 (s, 1 NH); 7.80 (d, J = 6, 2 arom. H); 7.55–7.35 (m, 3 arom. H); 7.3–7.15 (m, 5 arom. H); 7.15–7.05 (m, 2 arom. H); 7.05–6.9 (m, 2 arom. H); 6.13 (d, J = 8, 1 NH); 4.88 (m, H–C(2.2)); 3.55–3.25 (m, 3 aliph. H); 3.15–2.95 (m, 1 aliph. H); 2.95–2.7 (m, 5 aliph. H); 2.15–1.5 (m, 7 aliph. H). FAB-MS: 495 (< 1, [M + H]⁺), 374 (< 1), 178 (3), 250 (62), 245 (12), 105 (100), 77 (19).

N²-f(R)-N²-Acetyl-2, O⁴-dimethyltyrosyl]-L-phenylalanine Dimethylamide (19i) and (S,S)-Isomer 20i. From rac-11i (500 mg, 2.0 mmol) in THF (3 ml) and 15 according to Method G (24 h). The residue was chromatographed (Et₂O/i-PrOH 4:1): 319 mg (37%) of 19i. M.p. 190.3–190.6°. R_{f} (Et₂O/i-prOH 4:1) 0.43. $[\alpha]_{D}$ = +12.0 (CHCl₃, c = 0.95). IR (KBr): 3380m, 3310m, 3040w, 2940m, 1680s, 1660s, 1640s, 1540s, 1515s, 1460s, 1420m, 1370m, 1305m, 1255s, 1180m, 1140m, 1040m, 850m, 820w, 760w, 710m. ¹H-NMR (CDCl₃, 200 MHz): 7.3–6.75 (m, 1 NH, 9 arom. H); 6.19 (br. *s*, 1 NH); 5.15–5.05 (m, ABX, H–C(2.2)); 3.76 (*s*, MeO); 3.35–3.15 (m, AB, J_{AB} = 14.0, 2 H–C(3.1)); 3.05–2.95 (m, ABX, 2 H–C(3.2)); 2.87, 2.65 (2*s*, Me₂N); 1.96 (*s*, Ac); 1.50 (*s*, Me–C(2.1)). ¹³C-NMR (CDCl₃, 100 MHz): 172.7, 170.6, 169.5 (3s, 3 amide CO); 158.1, 135.9, 130.8, 129.1, 128.1, 126.7, 113.2 (12 arom. C); 60.5 (*s*, C(2.1)); 54.9 (*q*, MeO); 50.3 (*d*, C(2.2)); 39.6, 39.2 (2*t*, C(3.2), C(3.1)); 36.6, 35.4 (2*q*, Me₂N); 23.8, 23.5 (2*q*, Me–C(2.1), MeCO). MS 427 (< 1, M^+), 366 (37), 321 (11), 294 (17), 286 (27), 262 (16), 206 (27), 189 (36), 175 (98), 164 (92), 121 (97), 91 (48), 77 (18), 72 (44), 46 (100), 43 (43). Anal. calc. for C₂₄H₃₃N₃O₄ (427.53): C 67.42, H 7.78, N 9.83; found: C 67.78, H 7.65, N 9.83.

Further elution yielded 303 mg (35%) of **20i**. M.p. 154.5–155.3°. $R_{\rm f}$ (Et₂O/i-PrOH 4:1) 0.32. [α]_D = +36.3 (CHCl₃, c = 1.18). IR (KBr): 3390s, 3310s, 3040m, 2945m, 1680s, 1660s, 1635s, 1545s, 1515s, 1460s, 1420m, 1380m, 1300m, 1250s, 1180m, 1145m, 1035m, 850m, 720m, 700m. ¹H-NMR (CDCl₃, 200 MHz): 7.3–6.75 (*m*, 1 NH, 9 arom. H); 6.02 (br. *s*, 1 NH); 5.15–5.05 (*m*, *ABX*, H–C(2.2)); 3.76 (*s*, MeO); 3.4–3.15 (*m*, *AB*, $J_{AB} = 14.0$, 2 H–C(3.1)); 3.05–2.95 (*m*, *ABX*, 2 H–C(3.2)); 2.85, 2.61 (2*s*, Me₂N); 1.94 (*s*, Ac); 1.52 (*s*, Me–C(2.1)). ¹³C-NMR (CDCl₃, 100 MHz): 172.8, 170.6, 169.4 (3*s*, 3 CO); 158.1, 136.1, 130.8, 129.1, 128.1, 126.7, 113.2 (12 arom. C); 60.4 (*s*, C(2.1)); 54.9 (*q*, MeO); 50.5 (*d*, C(2.2)); 40.0, 39.0 (2*t*, C(3.2), C(3.1)); 3.66, 35.4 (2*q*, Me₂N); 23.8, 23.3 (2*q*, *Me*–C(2.1), *Me*CO). MS 427 (< 1, *M*⁺), 366 (34), 321 (11), 294 (18), 286 (20), 262 (14), 206 (29), 189 (31), 175 (100), 164 (99), 121 (98), 91 (46), 77 (17), 72 (42), 46 (99), 43 (44). Anal. calc. for C₂₄H₃₃N₃O₄ (427.53): C 67.42, H 7.78, N 9.83; found: C 67.58, H 7.76, N 9.89.

 $N^{2}-f(R)-N^{2}-Acetyl-2,3-dimethylvalyl]-L-phenylalanine Dimethylamide (19k) and (S,S)-Isomer 20k. From rac-11k (900 mg, 4.8 mmol) in CH₂Cl₂ (10 ml) and 15 according to Method G (67 h at r.t.). The residue was suspended in Et₂O (15 ml), stirred for 1 h, and filtered. The filtrate was evaporated and dried: 776 mg (41%) of the imidazolidin-4-ones (which will be described later). The Et₂O-insoluble fraction was chromatographed (Et₂O/i-PrOH 4:1): 201 mg (12%) of 19k. M.p. > 206° (dec.). <math>R_{f}$ (Et₂O/i-PrOH 4:1) 0.43. $[\alpha]_{D} = +19.9$ (CHCl₃, c = 0.93). IR (KBr): 3410m, 3330m, 2980m, 2960m, 1670s, 1650s, 1635s, 1500m 1440m, 1400s, 1270w, 1145w, 1090w, 930w, 730s, 705m. ¹H-NMR (CDCl₃, 90 MHz): 7.27 (s, 5 arom. H); 6.74 (br. d, J = 7.0, 1 NH); 6.0 (br. s, 1 NH); 5.25–5.0 (m, ABX, H–C(2.2)); 3.25–2.75 (m, ABX, 2 H–C(3.2)); 2.84, 2.52 (2s, Me₂N); 2.0 (s, Ac); 1.66 (s, 1 Me–C(2.1)); 1.01 (s, t-Bu). ¹³C-NMR (CDCl₃, 100 MHz): 171.2, 171.1, 169.9 (3s, 3 CO); 136.1, 129.1, 128.1, 126.7 (6 arom. C); 65.3 (s, C(2.1)); 50.5 (d, C(2.2)); 39.5 (t, C(3.2)); 36.7, 35.4 (2q, Me₂N); 36.5 (s, Me₃C); 25.6 (q, Me₃C); 23.8 (q, MeCO); 17.0 (q, Me–C(2.1)) MS: 361 (1, M^+), 287 (65), 242 (49), 214 (90), 176 (81), 143 (63), 131 (38), 121 (36), 104 (91), 101 (84), 91 (42), 83 (38), 77 (23), 72 (100), 57 (51), 41 (87). Anal. calc. for C₂₀H₃₁N₃O₃ (361.48): C 66.45, H 8.64, N 11.63; found: C 66.37, H 8.40, N 11.84.

Further elution yielded 185 mg (11%) of **20k**. M.p. 219.5–219.8°. $R_{\rm f}$ (Et₂O/i-PrOH 4:1) 0.26. [α]_D = +22.6

(CHCl₃, c = 0.6). IR (KBr): 3390m, 3330s, 2980m, 2960m, 2935m, 1675s, 1660s, 1635s, 1500s, 1405s, 1365m, 1285m, 1135m, 1095w, 730m, 700m, 680w, 640m. ¹H-NMR (CDCl₃, 90 MHz): 7.24 (s, 5 arom. H); 6.78 (br. d, J = 7.0, 1 NH); 6.11 (br. s, 1 NH); 5.25–5.0 (m, *ABX*, H–C(2.2)); 3.25–2.8 (m, *ABX*, 2 H–C(3.2)); 2.84, 2.60 (2s, Me₂N); 1.98 (s, Ac); 1.62 (s, Me–C(2.1)); 1.01 (s, t-Bu). MS 361 (6, M⁺), 305 (5), 287 (73), 242 (39), 214 (81), 176 (61), 142 (88), 131 (20), 120 (64), 104 (48), 100 (100), 91 (26), 83 (24), 77 (11), 72 (78), 57 (35), 46 (38), 41 (47). Anal. calc. for C₂₀H₃₁N₃O₃ (361.48): C 66.45, H 8.64, N 11.63; found: C 66.32, H 8.71, N 11.44.

From the aq. HCl soln. (extraction), 207 mg (23%) of rac-11k were recovered by filtration.

 $N^{2}-[(R)-N^{2}-Acetyl-2-cyclopropylalanyl]-1-phenylalanine Dimethylamide (191) and (S,S)-Isomer 201. From rac-111 (300 mg, 1.8 mmol) in CH₂Cl₂ (10 ml) and 15 according to Method G. The residue was chromatographed with Et₂O/i-PrOH 4:1 to yield first 108 mg (31%) of 191. M.p. 159.1–159.2°. <math>R_{\rm F}$ (Et₂O/i-PrOH 4:1) 0.3. $[\alpha]_{\rm D} = +33.5$ (CHCl₃, c = 1.0). IR (KBr): 3390m, 3300s, 3030w, 2965w, 2940m, 1675s, 1660s, 1640s, 1540s, 1505s, 1410m, 1370m, 1295m, 1150m, 1100w, 735w, 700s. ¹H-NMR (CDCl₃, 90 MHz): 7.35–7.1 (m, 1 NH, 5 arom. H); 6.9 (br. s, 1 NH); 5.25–5.0 (m, ABX, H–C(2.2)); 3.25–2.8 (m, ABX, 2 H–C(3.2)); 2.86, 2.62 (2s, Me₂N); 1.97 (s, Ac); 1.55–1.2 (m, (CH₂)₂CH); 1.30 (s, 1 Me–C(2.1)); 0.6–0.35 (m, (CH₂)₂CH). ¹³C-NMR (CDCl₃, 100 MHz): 172.2, 170.5, 169.3 (3s, 3 CO); 136.0, 129.3, 128.0, 126.6 (6 arom. C); 59.5 (s, C(2.1)); 50.5 (d, C(2.2)); 39.4 (t, C(3.2)); 36.6, 35.4 (2q, Me₂N); 23.6, 18.8 (2q, Me–C(2.1), MeCO); 18.2 (d, (CH₂)₂CH); 2.2, 1.4 (2t, (CH₂)₂CH). MS: 345 (1, M^+), 300 (2), 273 (2), 219 (6), 177 (9), 154 (16), 126 (95), 120 (47), 109 (9), 91 (14), 84 (100), 72 (27), 43 (23). Anal. calc. for C₁₉H₂₇N₃O₃ (345.44): C 66.05, H 7.88, N 12.17; found: C 66.00, H 7.70, N 12.40.

Further elution yielded 75 mg (22%) of **20**1. M.p. 196°. R_{f} (Et₂O/i-PrOH 4:1) 0.24 (tailing). [α]_D = +37.0 (CHCl₃, c = 1.0). IR (KBr): 3360m, 3270s, 3025s, 2940m, 1670s, 1660s, 1640s, 1535s, 1500s, 1420m, 1400m, 1370m, 1290m, 1140m, 1100m, 735m, 700s. ¹H-NMR (CDCl₃, 90 MHz): 7.35–7.1 (m, 1 NH, 5 arom. H); 6.86 (br. s, 1 NH); 5.25–5.0 (m, *ABX*, H–C(2.2)); 3.25–2.8 (m, *ABX*, 2 H–C(3.2)); 2.83, 2.68 (2s, Me₂N); 1.94 (s, Ac); 1.55–1.2 (m, (CH₂)₂CH); 1.24 (s, Me –C(2.1)); 0.6–0.35 (m, 1 (CH₂)₂CH). ¹³C-NMR (CDCl₃, 100 MHz): 172.2, 170.5, 169.3 (3s, 3 CO); 136.0, 129.3, 128.0, 126.6 (6 arom. C); 59.5 (s, C(2.1)); 50.4 (d, C(2.2)); 39.3 (t, C(3.2)); 36.7, 35.4 (2q, Me₂N); 23.6, 18.8 (2q, Me –C(2.1), MeCO); 18.1 (d, (CH₂)₂CH); 2.2, 1.4 (2t, (CH₂)₂CH). MS 345 (1, M⁺), 300 (1), 273 (2), 219 (5), 176 (11), 154 (14), 126 (94), 120 (50), 101 (8), 91 (17), 84 (100), 72 (34), 42 (29). Anal. calc. for C₁₉H₂₇N₃O₃ (345.44): C 66.06, H 7.88, N 12.17; found: C 66.02, H 8.01, N 12.12.

N²-*[(***R***)*-N²-*Acetyl*-2-methylvalyl*]*-L-phenylalanine Dimethylamide (19m) and (S,S)-Isomer 20m. From rac-11m (400 mg, 2.31 mmol) in CH₂Cl₂ (5 ml) and 15 according to *Method G* (45 h at r.t.). The residue was suspended in Et₂O (5 ml), stirred for 1 h, and filtered and the filtrate evaporated: 190 mg (25%) of epimeric imidazolones (which will described later). The Et₂O-insoluble residue was crystallized from CH₂Cl₂: 205 mg (15%) of **19m**. M.p. 211.2–212.2°. $R_{\rm f}$ (Et₂O/i-PrOH 4:1) 0.40 (tailing). [α]_D = +12.6 (EtOH, *c* = 0.98). IR (KBr): 3395s, 3300s, 3035w, 2975m, 2945m, 1675s, 1660s, 1640s, 1540s, 1500s, 1410m, 1370m, 1270m, 1185m, 1145m, 1100m, 710s. ¹H-NMR (CDCl₃, 90 MHz): 7.4–7.05 (*m*, 1 NH, 5 arom. H); 6.23 (br. *s*, 1 NH); 5.25–4.95 (*m*, *ABX*, H−C(2.2)); 3.3–2.75 (*m*, *ABX*, H−C(3.2)); 2.87, 2.61 (2s, Me₂N); 2.37 (sept., *J* = 6.6, H−C(3.1)); 1.97 (*s*, Ac); 1.52 (*s*, Me−C(2.1)); 0.92, 0.86 (2*d*, *J* = 6.6, 2 Me−C(3.1)). ¹³C-NMR (CDCl₃, 100 MHz): 172.4, 170.8, 169.6 (3s, 3 CO); 136.2, 129.2, 128.2, 126.7 (6 arom. C); 63.4 (*s*, C(2.1)); 50.6 (*d*, C(2.2)); 39.6 (*t*, C(3.2)); 36.7, 35.4 (2*q*, Me₂N); 34.1 (*s*, C(3.1)); 24.1 (*q*, *Me*−C(2.1)); 17.9 (*s*, Ac); 17.2 (*'q'*, 2 *Me*−C(3.1)). MS: 347 (8, *M*⁺), 304 (11), 286 (22), 262 (13), 219 (13), 189 (30), 177 (33), 156 (33), 128 (76), 120 (60), 91 (12), 86 (100), 72 (35), 69 (17), 46 (44), 43 (33). Anal. calc. for C₁₉H₂₉N₃O₃ (347.45): C 65.68, H 8.41, N 12.10; found: C 65.45, H 8.35, N 12.12.

The filtrate was evaporated and chromatographed (SiO₂ (20 g), Et₂O/i-PrOH 4:1): 44.1 mg (11%) of **20m**. Anal. pure material was obtained by further purification with HPLC (*Lichrosorb Si 60*, Et₂O/EtOH 98.5:1.5). $R_{\rm f}$ (Et₂O/i-PrOH, 4:1) 0.29 (tailing). $[\alpha]_{\rm D} = +34.5$ (CHCl₃, c = 1.1). IR (KBr): 3390s, 3305s, 3040w, 3000w, 2960m, 2940m, 1675m, 1660s, 1640s, 1530s, 1500s, 1405s, 1370m, 1285m, 1185w, 1105m, 710m. ¹H-NMR (CDCl₃, 90 MHz): 7.35-7.1 (*m*, 1 NH, 5 arom. H); 6.08 (br. *s*, 1 NH); 5.25-4.95 (*m*, *ABX*, H-C(2.2)); 3.3-2.8 (*m*, *ABX*, 2 H-C(3.2)); 2.87, 2.68 (2*s*, Me₂N); 2.37 (*sept.*, J = 6.6, H-C(3.1)); 2.0 (*s*, Ac); 1.48 (*s*, Me-C(2.1)); 0.94, 0.82 (2*d*, J = 6.6, 2 Me-C(3.1)). ¹³C-NMR (CDCl₃, 100 MHz): 172.5, 170.8, 169.8 (3s, 3 CO); 136.2, 129.2, 128.2, 126.7 (6 arom. C); 63.5 (*s*, C(2.1)); 50.5 (*d*, C(2.2)); 39.4 (*t*, C(3.2)); 36.7, 35.5 (2*q*, Me₂N); 3.3-9 (*d*, C(3.1)); 24.1 (*q*, Me-C(2.1)); 17.5 (*q*, Ac); 17.2 (*q*, 2Me-C(3.1)). MS: 347 (4, M^+), 304 (3), 274 (100), 189 (27), 175 (11), 161 (29), 148 (14), 128 (30), 120 (28), 105 (11), 91 (15), 86 (42), 72 (14), 57 (35), 43 (33). Anal. calc. for C₁₉H₂₉N₃O₃ (347.45): C 65.68, H 8.41, N 12.10; found: C 65.47, H 8.30, N 11.87.

 N^2 -[(R)- N^2 -Benzoyl-2-methylphenylalanyl]-L-phenylalanine Dimethylamide (19p) and (S,S)-Isomer 20p. A mixture of *rac*-10p (974 mg, 3.6 mmol), 15 (785 mg, 3.6 mmol; as the free amine), and TsOH (20 mg) in MeCN (20 ml) was stirred at 60° under Ar for 6 h, cooled to r.t., worked up and purified following *Method H*. The residue was chromatographed (SiO₂ (200 g), Et₂O/i-PrOH 99:1): 731 mg (40%) of 19p. Amorphous white solid. $R_{\rm f}$ (Et₂O/i-PrOH 99:1): 0.23. [α]_D = +7.0 (CHCl₃, c = 1.0). IR (KBr): 3360m, 3060w, 3020w, 2970w, 1635s, 1620s, 1505m,

1480*m*, 1450*m*, 1340*w*, 1285*w*, 877*w*, 700*m*. ¹H-NMR (CDCl₃, 200 MHz): 7.8–7.0 (*m*, 1 NH, 15 arom. H); 6.9–6.65 (br. *d*, 1 NH); 5.05–4.85 ('*q*', H–C(2.2)); 3.66, 3.25 (*ca.* 2*d*, *AB*, $J_{AB} = 13.0$, 2 H–C(3.1)); 3.6–3.25 (*m*, 3 H); 3.15–2.95 ('*t*', H–C(2.2)); 2.75–2.55 (*m*, 1 H); 1.9–1.5 (*m*, 4 H); 1.74 (*s*, Me–C(2.1)). MS: 483 (5, M^{++}), 395 (5), 392 (17), 266 (11), 238 (24), 120 (16), 105 (100), 91 (14), 77 (29), 72 (20), 55 (10).

Further elution yielded 696 mg (39%) of **20p**. Amorphous white solid. $R_{\rm f}$ (Et₂O/i-PrOH 99:1) 0.16. $[\alpha]_{\rm D} = +1.7$ (CHCl₃, c = 1.7). IR (KBr): 3370m, 3060w, 3030w, 2980w, 1670s, 1630s, 1512m, 1485m, 1455m, 1342w, 1230w, 870w, 745w, 700m. ¹H-NMR (CDCl₃, 90 MHz): 7.75–7.6, 7.5–7.0 (2m, 2 NH, 15 arom. H); 5.0–4.85 ('q', H–C(2.2)); 3.65, 3.33 (*ca.* 2*d*, *AB*, $J_{AB} = 14.0$, 2 H–C(3.1)); 3.5–3.2 (*m*, 3 H); 3.15–2.95 ('t', 2 H–C(3.2)); 2.65–2.45 (*m*, 1 H); 1.85–1.45 (*m*, 4 H); 1.75 (*s*, Me–C(2.1)). MS: 483 (6, M^{++}), 392 (11), 266 (15), 238 (33), 120 (15), 105 (100), 91 (15), 77 (15), 55 (12).

N²-*[*(R)-N²-*Acetylvalyl]*-L-*phenylalanine Dimethylamide* (19q) and (S,S)-*Isomer* 20q. From *rac*-13 (= *rac*-11q; *Chemalog*; 3.77 mol) in THF (3 ml) and 15 according to *Method G* (5 h, r.t.). The residue was chromatographed (SiO₂ (100 g), Et₂O/i-PrOH 4:1): 326 mg (41%) of 19q. M.p. 138.8–139.9°. *R*_[(Et₂O/i-PrOH 4:1) 0.46. [α]_D = -4.3 (CHCl₃, *c* = 1.0). IR (KBr): 3540*m*, 3460*m*, 3300*s*, 3080*m*, 2970*m*, 2940*m*, 1670*s*, 1650*s*, 1635*s*, 1550*s*, 1500*m*, 1420*m*, 1400*m*, 1375*m*, 1270*m*, 1095*w*, 760*m*, 715*m*. ¹H-NMR (CDCl₃, 90 MHz): 7.44 (br. *d*, *J* = 8.3, 1 NH); 7.3–7.15 (*m*, 5 arom. H); 6.56 (br. *d*, *J* = 9.0, 1 NH); 5.2–5.1 ('q', H−C(2.2)); 4.48, 4.45 (2*d*, *J* = 9.0, H−C(2.1)); 3.0 ('d', 2 H−C(3.2)); 2.89, 2.66 (2*s*, Me₂N); 2.1–2.05 (*m*, H−C(3.1)); 2.02 (*s*, Ac); 0.92, 0.90 (2*d*, *J* = 6.8, 2 Me−C(3.1)). ¹³C-NMR (CDCl₃, 100 MHz): 171.9, 170.7, 169.8 (3*s*, 3 CO); 136.0, 129.5, 129.0, 128.0, 126.5 (6 arom. C); 57.8, 50.0 (2*d*, C(2.1), C(2.2)); 39.3 (*t*, C(3.2)); 36.7, 35.5 (2*q*, Me₂N); 31.2 (*d*, C(3.1)); 22.8 (*q*, *Me*CO); 19.1, 18.0 (2*q*, 2 *Me*−C(3.1)). MS: 333 (< 1, *M*⁺), 261 (2), 219 (4), 175 (17), 142 (16), 120 (100), 114 (34), 101 (22), 91 (12), 72 (60), 55 (12), 43 (15). Anal. calc. for C₁₈H₂₇N₃O₃ (333.43): C 64.84, H 8.16, N 12.61; found: C 64.53, H 7.91, N 12.54.

Further elution yielded 294 mg (39%) of **20q.** M.p. 151.1–151.7°. R_f (Et₂O/i-PrOH 4:1) 0.33. [α]_D = +50.1 (CHCl₃, c = 1.0). IR (KBr): 3310s, 3070w, 2960w, 2940w, 1670s, 1650s, 1640s, 1540s, 1500m, 1410m, 1370w, 1300w, 1265w, 1150w, 1090w, 705m. ¹H-NMR (CDCl₃, 200 MHz): 7.61 (br. d, J = 8.2, 1 NH); 7.3–7.2 (m, 5 arom. H); 6.67 (br. d, J = 8.8, 1 NH); 6.75–6.6 ('q', H–C(2.2)); 4.49, 4.46 (2d, H–C(2.1)); 3.05–3.0 ('d', 2 H–C(3.2)); 2.88, 2.71 (2s, Me₂N); 2.15–1.85 (m, H–C(3.1)); 2.0 (s, Ac); 0.87, 0.82 (2d, J = 6.6, 2 Me–C(3.1)). ¹³C-NMR (CDCl₃, 100 MHz): 170.9, 170.8, 169.6 (3s, 3 CO); 136.2, 129.0, 128.0, 126.5 (6 arom. C); 57.6, 50.0, (2d, (C(2.1), C(2.2)); 39.3 (t, C(3.2)); 36.7, 35.5 (2q, Me₂N); 31.3 (d, C(3.1)); 22.8 (q, MeCO); 19.0, 17.7 (2q, 2 Me–C(3.1)). MS: 333 (2, M^+), 261 (3), 219 (4), 175 (12), 142 (11), 120 (100), 114 (33), 101 (24), 91 (10), 72 (87), 55 (14), 43 (21). Anal. calc. for C₁₈H₂₇N₃O₃ (333.43): C 64.84, H 8.16, N 12.61; found: C 65.04, H 8.24, N 12.74.

N²-[(R)-N²-(Phenylacetyl)phenylalanyl]-L-phenylalanine Dimethylamide (19r) and (S,S)-Isomer 20r. To a mixture of rac-14 (= rac-11r; Bachem; 2.0 g, 7.06 mmol) in CH₂Cl₂ (30 ml) was added DCC (1.50 g, 7.27 mmol) in small portions at r.t. The mixture was stirred for 30 min at r.t., a soln. of 15 (1.36 g, 7.06 mmol; as free amine) in CH₂Cl₂ (5 ml) was added, and the mixture stirred for 12 h at r.t, filtered, washed with CH₂Cl₂ (2 × 5 ml), and poured onto ice (10 g), 2N aq. HCl (20 ml), and CH₂Cl₂ (50 ml). The org. phase was extracted with sat. aq. NaHCO₃ soln. (40 ml) and brine (50 ml), dried (MgSO₄), and evaporated. The residue was chromatographed (SiO₂ (300 g), Et₂O/i-PrOH 98:2) and recrystallized from Et₂O: 1.29 g (37%) of 19r. M.p. 172.1–172.8°. $R_{\rm f}$ (Et₂O/i-PrOH 98:2) 0.27. [a]_D = +10.2 (CHCl₃, *c* = 1.2). IR (KBr): 3320w, 3270m, 3060w, 2920w, 1640s, 1560m, 1492m, 1452w, 1148w, 740w, 700m. ¹H-NMR (CDCl₃, 200 MHz): 7.45–6.9 (m, 15 arom. H); 6.78, 5.88 (2 br. *d*, *J* = 8.0, 2 NH); 5.1–4.95, (2.5, Me₂N). MS: 457 (3, M^+), 266 (19), 238 (16), 175 (10), 131 (11), 120 (100), 119 (11), 91 (47), 46 (71). Anal. calc. for C₂₈H₃₁N₃O₃ (457.58): C 73.50, H 6.83, N 9.18; found: C 73.75, H 6.54, N 9.39.

Further elution yielded, after recrystallization from Et₂O/hexane (-20°), 1.25 g (36%) of **20**r. M.p. 152.0–152.2°. $R_{\rm f}({\rm Et_2O}/{\rm i-PrOH\,98\,:2})$ 0.15. $[\alpha]_{\rm D}$ = +17.6 (CHCl₃, c = 1.1). IR (KBr): 3430w, 3280m, 3060w, 2920w, 1642s, 1535m, 1495w, 1452w, 1400w, 755w, 702m. ¹H-NMR (CDCl₃, 200 MHz): 7.4–6.95 (*m*, 15 arom. H); 6.80, 6.05 (2 br. *d*, *J* = 8.0, 2 NH); 5.1–4.95, 4.75–4.65 (*ca*. 2*q*, H–C(2.1), H–C(2.2)); 3.05–2.7 (*m*, 2 H–C(3.1), 2 H–C(3.2)); 2.83, 2.56 (2*s*, Me₂N). MS: 457 (2, *M*⁺), 266 (10), 121 (10), 120 (100), 92 (13), 91 (91), 72 (18), 65 (21), 57 (11), 46 (15). Anal. calc. for C₂₈H₃₁N₃O₃ (457.58): C 73.50, H 6.83, N 9.18; found: C 73.32, H 6.81, N 9.24.

 $N^{2.2}$ - [(R) - 2 - Benzamido - 1, 2, 3, 4 - tetrahydronaphthalene - 2 - carbonyl] - L - phenylalanyl - L - phenylalanine $N^{1.3}N^{1.3}$ -(Tetramethylene) amide (21a) and (S,S,S)-Isomer 22a. From rac-11a (6.58 g, 23.7 mmol) and 18 according to Method H. The residue was chromatographed (SiO₂ (1 kg), Et₂O/i-PrOH 95:5): 7.44 g (48%) of 21a. Amorphous solid. A small sample was crystallized from AcOEt/hexane. M.p. 116–117°. R_{f} (Et₂O/i-PrOH 92:8) 0.38. [α]_D = +7.0 (MeOH, c = 1.0). IR (KBr): 3309m (br.), 3061w, 3025w, 2958w (br.), 1643s (br.), 1528s, 1491s, 1451s, 1294w, 743w, 699s. ¹H-NMR (CDCl₃, 250 MHz): 7.65–7.35 (m, 5 arom. H); 7.3–6.95 (m, 14 arom. H, 2 NH); 6.25 (s, 1 NH); 4.9–4.65 (m, H–C(2.2), H–C(2.3)); 3.45–2.65 (m, 12 aliph. H); 2.6–2.5 (m, 1 aliph. H); 2.2–2.0

(*m*, 1 aliph. H); 1.8–1.45(*m*, 4 aliph. H). FAB-MS: 643 (35, [*M* + H]⁺), 425 (8), 278 (19), 250 (34), 219 (30), 146 (12), 120 (80), 105 (100). Anal. calc. for $C_{42}H_{42}N_4O_4$ (642.80): C 74.74, H 6.59, N 8.72; found: C 74.82, H 6.51, N 8.68.

Further elution yielded 6.7 g (44%) of **22a**. Amorphous solid. A small sample was crystallized from AcOEt/ hexane. M.p. 194.5°. R_f (Et₂O/i-PrOH 92:8) 0.31. $[\alpha]_D = -14.2$ (MeOH, c = 1.0). IR (KBr): 3469*m*, 3364*m* (br.), 2966*w*, 1655*s* (br.), 1517*s*, 1450*s*, 1285*w* (br.), 750*m*, 703*m*. ¹H-NMR (CDCl₃, 250 MHz): 7.65–7.35 (*m*, 5 arom. H); 7.3–6.95 (*m*, 14 arom. H, 2 NH); 6.27 (*s*, 1 NH); 4.9–4.7 (*m*, H–C(2.2), H–C(2.3)); 3.45–2.6 (*m*, 13 aliph. H); 2.25–2.0 (*m*, 1 aliph. H); 1.85–1.45 (*m*, 4 aliph. H). FAB-MS: 643 (24, $[M + H]^+$), 425 (8), 278 (26), 250 (32), 219 (28), 146 (13), 120 (75), 105 (100).

N²²⁻[(R)-2-Benzamido-1,2,3,4-tetrahydro-5-methoxynaphthalene-2-carbonyl]-L-phenylalanyl-L-phenylalanine N^{1,3}, N^{1,3}-(Tetramethylene) amide (21b) and (S,S,S)-Isomer 22b). From rac-11b (10.0 g, 30.7 mmol) and 18 according to *Method H*. The residue was chromatographed (SiO₂ (1.5 kg), Et₂O/i-PrOH 95:5→92:8): 9.1 g (44%) of 21b. Amorphous solid. A small sample was crystallized from AcOEt/hexane. M.p. 116–120°. $R_{\rm f}$ (Et₂O/i-PrOH 92:8) 0.40. [α]_D = -2.0 (CHCl₃, *c* = 0.2). IR (KBr): 3321w (br.), 3027w, 2949w, 2877w, 1644s(br.), 1586w, 1525m, 1488m, 1451m, 1287w (br.), 1259m, 1100w, 1076w, 700m. ¹H-NMR ((D₆)DMSO, 250 MHz): 8.31 (br. *s*, 1 NH); 8.25 (*d*, *J* = 9.1, 1 NH); 7.85–7.75 (*m*, 2 arom. H); 7.67 (*d*, *J* = 9.1, 1 NH); 7.6–7.35 (*m*, 3 arom. H); 7.35–7.0 (*m*, 11 arom. H); 6.73, 6.63 (2*d*, *J* = 7.6, 2 arom. H); 4.7–4.45 (*m*, H–C(2.2), H–C(2.3)); 3.73 (*s*, MeO); 3.45–2.7 (*m*, *ca*.11 aliph. H); 2.6–2.25 (*m*, 4 aliph. H); 1.95–1.45 (*m*, 6 aliph. H). FAB-MS: 311 (55, [*M* + H]⁺), 455 (40), 280 (50), 219 (38), 120 (95), 105 (100).

Further elution yielded 8.9 g (43%) of **22b**. Amorphous solid. A small sample was crystallized from AcOEt/ hexane. M.p. 182–184°. R_{f} (Et₂O/i-PrOH 92:8) 0.29. [α]_D = -20.0 (CHCl₃, c = 0.2). IR (KBr): 3413w, 3327w (br.), 3061w, 3028w, 2929w, 1650s, 1642s, 1467m, 1452m, 1289w (br.), 1258m, 1089w, 1076w, 701m. ¹H-NMR ((D₆)DMSO, 250 MHz): 8.32 (d, J = 7.6, 1 NH); 8.31 (br. s, 1 NH); 7.85–7.7 (m, 2 arom. H); 7.60 (d, J = 7.6, 1NH); 7.6–7.35 (m, 4 arom. H); 7.3–6.9 (m, 12 arom. H); 6.74, 6.62 (2d, J = 7.6, 2 arom. H); 4.7–4.45 (m, H–C(2.2), H–C(2.3)); 3.37 (s, MeO); 3.45–2.7 (m, 10 aliph. H); 2.6–2.3 (m, 4 aliph. H); 2.0–1.45 (m, 6 aliph. H). FAB-MS: 673 (30, [M + H]⁺), 455 (10), 308 (28), 280 (53), 219 (40), 120 (92), 105 (100).

N^{2.2}-*f*(**R**)-2-Benzamido-1,2,3,4-tetrahydro-6-methoxynaphthalene-2-carbonyl]-L-phenylalanyl-L-phenylalanine N^{1.3}, N^{1.3}-(*Tetramethylene*) amide (**21c**) and (S,S,S)-Isomer **22c**. From *rac*-**11c** (5.0 g, 15.38 mmoi) and **18** according to *Method H*. The residue was chromatographed (SiO₂ (750 g), Et₂O/i-PrOH 95:5→92:8): 4.45 g (43%) of **21c**. Amorphous solid. Crystallization from AcOEt/hexane gave 4.19 g (40.5%) of **21c**. M.p. 113–115°. $R_{\rm f}$ (Et₂O/i-PrOH 92:8) 0.38. [α]_D = -2.0 (EtOH, *c* = 0.4). IR (KBr): 3408w (br.), 3325w, 3060w, 3027w, 2930w, 1643s (br.), 1579w, 1528m, 1503s, 1451m, 1341w, 1292w, 1269w, 1237w, 1156w, 1035w, 700m. ¹H-NMR ((D₆)DMSO, 400 MHz): 8.30 (br. *s*, 1 NH); 8.25 (*d*, *J* = 7.6, 1 NH); 7.85–7.75 (*m*, 2 arom. H); 7.62 (*d*, *J* = 8.3, 1 NH); 7.55–7.5 (*m*, 1 arom. H); 7.5–7.4 (*m*, 2 arom. H); 7.3–7.15 (*m*, 5 arom. H); 7.15–7.0 (*m*, 5 arom. H); 6.91 (*d*, *J* = 8.5, 1 arom. H); 6.7–6.65 (*m*, 1 arom. H); 3.2–3.1 (*m*, 1 aliph. H); 3.1–2.7 (*m*, 7 aliph. H); 2.65–2.35 (*m*, 3 aliph. H); 1.9–1.8 (*m*, 1 aliph. H); 1.75–1.55 (*m*, 4 aliph. H). FAB-MS: 673 (25, [*M* + H]⁺), 308 (15), 280 (20), 219 (25), 187 (22), 120 (52), 105 (100).

Further elution yielded 4.35 g (42%) of **22c**. Amorphous solid. R_f (Et₂O/i-PrOH 92:8) 0.30. [α]_D = -18.0 (EtOH, c = 0.5). IR (KBr): 3413w (br.), 3314w (br.), 3060w, 3027w, 2950w, 2876w, 1643s (br.), 1579w, 1525m (br.), 1503s, 1454s, 1340w, 1291w, 1270w, 1236w, 1034w, 700m. ¹H-NMR ((D₆)DMSO, 400 MHz): 8.30 (br. s, 1 NH); 8.29 (d, J = 5.4, 1 NH); 7.85–7.7 (m, 2 arom. H); 7.57 (d, J = 8.2, 1 NH); 7.55–7.35 (m, 4 arom. H); 7.35–7.0 (m, 10 arom. H); 6.90 (d, J = 8.4, 1 arom. H); 6.75–6.65 (m, 1 arom. H); 6.65–6.5 (m, 1 arom. H); 4.7–4.5 (m, H–C(2.2)), H–C(2.3)); 3.69 (s, MeO); 3.45–3.1 (3m, 3 aliph. H); 3.1–2.75 (2m, 7 aliph. H); 2.75–2.3 (m, 3 aliph. H); 2.0–1.85 (m, 1 aliph. H); 1.75–1.5 (m, 4 aliph. H). FAB-MS: 673 (15, [M + H]⁺), 308 (12), 280 (20), 219 (20), 187 (18), 120 (40), 105 (100).

N²²-[(R)-2-Benzamido-1,2,3,4-tetrahydro-7-methoxynaphthalene-2-carbonyl]-L-phenylalanyl-L-phenylalanine N^{1,3}, N^{1,3}-(Tetramethylene) amide (21d) and (S,S,S)-Isomer 22d. From rac-11d (10.0 g, 30.73 mmol) and 18 according to *Method H*. The residue was chromatographed (SiO₂ (1.2 kg), Et₂O/i-PrOH 95:5→92:8): 9.0 g (43.5%) of 21d. Amorphous solid. A sample was crystallized from AcOEt/hexane. M.p. 109–110°. $R_{\rm f}$ (Et₂O/i-PrOH 92:8) 0.35. $[\alpha]_{\rm D} = -27.0$ (MeOH, c = 0.5). IR (KBr): 3410w (br.), 3317w (br.), 3060w, 3027w, 2950w, 2876w, 1644s (br.), 1579w, 1563s, 1451m, 1343w, 1292w, 1267w, 1158w, 1033w, 700m. ¹H-NMR ((D₆)DMSO, 250 MHz): 8.36 (br. s, 1 NH); 8.23 (d, J = 7.6, 1 NH); 7.9–7.8 (m, 2 arom. H); 7.67 (d, J = 7.6, 1 NH); 7.6–7.35 (m, 3 arom. H); 7.3–7.05 (m, 10 arom. H); 6.90 (d, J = 7.9, 1 arom. H); 6.7–6.5 (m, 2 arom. H); 4.65–4.5 (m, H–C(2.2), H–C(2.3)); 3.68 (s, MeO); 3.45–2.65 (m, 11 aliph. H); 2.6–2.2 (m, 4 aliph. H); 1.9–1.45 (m, 5 aliph. H). FAB-MS: 673 (40, [M + H]⁺), 217 (95), 109 (35), 91 (100).

Further elution yielded 9.1 g (44%) of **22d**. Amorphous solid. A sample was crystallized from EtOH/H₂O, which gave suitable crystals for X-ray analysis. M.p. 127–129°. R_f (Et₂O/i-PrOH 92:8) 0.28. [α]_D = +0.8 (EtOH, c = 0.5). IR (KBr): 3472m, 3364m, 3214w (br.), 3060w, 3026w, 2967w, 2867w, 1670s, 1640s (br.), 1504s, 1451m, 1319w, 1287w, 1244w, 1220w, 1191w, 1029w, 872w, 697m. ¹H-NMR ((D₆)DMSO, 250 MHz): 8.35 (br. s, 1 NH); 8.32 (d, J = 7.4, 1 NH); 7.85–7.75 (m, 2 arom. H); 7.58 (d, J = 7.9, 1 NH); 7.55–7.4 (m, 3 arom. H); 7.35–7.15 (m, 5 arom. H); 6.97 (d, J = 7.9, 1 arom. H); 6.75–6.65 (m, 1 arom. H); 6.6–6.5 (m, 1 arom. H); 4.65–4.5 (m, H–C(2.2), H–C(2.3)); 3.70 (s, MeO); 3.45–2.75 (m, ca. 10 aliph. H); 2.65–2.3 (m, 4 aliph. H); 2.0–1.8 (m, 1 aliph. H); 1.75–1.5 (m, 4 aliph. H). FAB-MS: 673 (90, [M + H]⁺), 280 (40), 219 (30), 120 (50), 105 (100).

 $N^{2.2}$ -[(R)-2-Benzamido-1,2,3,4-tetrahydro-8-methoxynaphthalene-2-carbonyl]-L-phenylalanyl-L-phenylalanine N^{1.3}, N^{1.3}-(Tetramethylene)amide (21e) and (S,S,S)-Isomer 22e. From rac-11e (10.0 g, 30.73 mmol) and 18 according to Method H. The residue was suspended in AcOEt/hexane 4:1, stirred for 1 h, filtered, washed with AcOEt/hexane 4:1, and dried under reduced pressure: 8.06 g (39%) of pure 21e. The filtrate was evaporated and the residue chromatographed (SiO₂ (800 g), Et₂O/i-PrOH 95:5→92:8): 0.93 g (4.5%) of 21e, in total 8.99 g (43.5%) of 21e. M.p. 134–136°. R_f (Et₂O/i-PrOH 92:8) 0.40. [α]_D = -57.8 (CHCl₃, *c* = 0.5). IR (KBr): 3412w (br.), 3335w (br.), 3061w, 2929w, 2879w, 1645s (br.), 1584s, 1521s (br.), 1470s, 1452s, 1526m, 1103w, 1076w, 701m. ¹H-NMR ((D₆)DMSO, 250 MHz): 8.42 (br. s, 1 NH); 8.24 (*d*, *J* = 7.5, 1 NH); 7.9–7.85 (*m*, arom. H); 7.65–7.0 (*m*, 11 arom. H); 6.65–6.55 (*m*, 1 arom. H); 4.65–4.51 (*m*, H−C(2.2), H−C(2.3)); 3.74 (*s*, MeO); 3.45–2.7 (*m*, 10 aliph. H); 2.6–2.15 (*m*, 4 aliph. H); 1.9–1.45 (*m*, 6 aliph. H). FAB-MS: 673 (20, [M + H]⁺), 308 (15), 280 (35), 219 (25), 187 (20), 120 (65), 105 (100).

Further elution yielded 9.30 g (45%) of **22e**. Amorphous solid. R_f (Et₂O/i-PrOH 92:8) 0.35. [α]_D = +19.0 (CHCl₃, c = 0.5). IR (KBr): 3417w (br.), 3308w (br.), 3060w, 3027w, 2951w, 1876w, 1644s (br.), 1584w, 1526s (br.), 1468s, 1451s, 1341w, 1290w, 1256m, 1100w, 776w, 700m. ¹H-NMR ((D₆)DMSO, 250 MHz): 8.41 (br. s, 1 NH); 8.27 (d, J = 7.5, 1 NH); 7.9–7.8 (m, 2 arom. H); 7.65 (d, J = 7.5, 1 NH); 7.6–7.4 (m, 3 arom. H); 7.3–7.0 (m, 11 arom. H); 6.8–6.7 (m, 1 arom. H); 6.7–6.55 (m, 1 arom. H); 4.7–4.45 (m, H–C(2.2), H–C(2.3)); 3.79 (s, MeO); 3.45–2.75 (m, 10 aliph. H); 2.7–2.35 (m, 4 aliph. H); 2.0–1.8 (m, 1 aliph. H); 1.8–1.45 (m, 4 aliph. H). FAB-MS: 673 (20, [M + H]⁺), 308 (15), 280 (25), 219 (28), 187 (15), 120 (40), 105 (100).

 $N^{2.2}$ -[(R)-2-Benzamido-1,2,3,4-tetrahydro-6,7-dimethoxynaphthalene-2-carbonyl]-L-phenylalanyl-L-phenylalanyle N^{1.3}, N^{1.3}-(Tetramethylene)amide (21f) and (S,S,S)-Isomer 22f. From rac-11f (5.0 g, 14.07 mmol) and 18 according to Method H. The residue was chromatographed (SiO₂ (1 kg), Et₂O/i-PrOH 92:8→90:10) and crystallized from AcOEt/hexane: 4.05 g (41%) of 21f. White solid. M.p. 133.5–135°. R_f (Et₂O/i-PrOH 92:8) 0.20. [α]_D = -23.0 (MeOH, *c* = 0.1). IR (KBr): 3405*w* (br.), 3317*w* (br.), 3060*w*, 3027*w*, 2932*w*, 2876*w*, 1645*s* (br.), 1514*s*, 1450*s*, 1342*w*, 1285*w*, 1255*m*, 1221*m*, 1115*m*, 1030*w*, 700*m*. ¹H-NMR (CDCl₃, 400 MHz): 7.65–7.6 (*m*, 2 arom. H); 7.55–7.5 (*m*, 1 arom. H); 7.45–7.4 (*m*, 2 arom. H); 7.3–7.05 (*m*, 10 arom. H); 7.05 (*d*, *J* = 8.1, 1 NH); 6.98 (*d*, *J* = 7.9, 1 NH); 6.59, 6.57 (2*s*, 2 arom. H); 6.24 (br. *s*, 1 NH); 4.85–4.7 (*m*, H–C(2.2), H–C(2.3)); 3.85, 3.84 (2*s*, 2 MeO); 3.4–3.2 (*m*, 5 aliph. H); 3.15–3.05 (*m*, 1 aliph. H); 3.0–2.5 (*m*, 7 aliph. H); 2.15–2.0 (*m*, 1 aliph. H); 1.8–1.45 (*m*, 4 aliph. H). FAB-MS: 703 (50, [*M* + H]⁺), 338 (20), 310 (20), 217 (25), 120 (45), 105 (100).

Further elution yielded 4.01 g (40.5%) of **22f**. Amorphous solid. R_f (Et₂O/i-PrOH 92:8) 0.15. [α]_D = +13.0 (CHCl₃, c = 0.1). IR (KBr): 3409w (br.), 3321w (br.), 3028w, 2931w, 2834w, 1644s (br.), 1514s, 1450m, 1431w, 1285w, 1222m, 1115m, 1029w, 851w, 700m. ¹H-NMR (CDCl₃, 250 MHz): 7.65–7.45 (m, 3 arom. H); 7.45–7.35 (m, 2 arom. H); 7.3–6.95 (m, 10 arom. H, 2 NH); 6.57, 6.54 (2s, 2 arom. H); 3.86, 3.85 (2s, 2 MeO); 3.45–3.2 (m, 4 aliph. H); 3.2–2.95 (m, 4 aliph. H); 2.95–2.6 (m, 5 aliph. H); 2.25–2.05 (m, 1 aliph. H); 1.85–1.45 (m, 5 aliph. H). FAB-MS: 703 (70, [M + H]⁺), 640 (35), 184 (50), 120 (50), 105 (100).

N²⁻²-[(R)-1-Benzamido-1,2,3,4-tetrahydronaphthalene-1-carbonyl]-L-phenylalanyl-L-phenylalanine N^{1.3}, N^{1.3}-(*Tetramethylene*)amide (**21g**) and (S,S,S)-Isomer **22g**. From rac-**11g** (5.05 g, 17.1 mmol) and **18** according to Method H. The residue was chromatographed (SiO₂ (900 g), AcOEt/hexane 4:1→1:0): 5.47 g (47%) of **21g**. Amorphous solid. A small sample was crystallized from AcOEt/hexane. M.p. 165–166°. $R_{\rm f}$ (Et₂O/i-PrOH 92:8) 0.51. [α]_D = +21.4 (MeOH, c = 0.5). IR (KBr): 3408m, 3262w, 3061w, 3027w, 2932w, 2875w, 1738w, 1658s, 1622s, 1474s (br.), 1028w, 747m, 700m. ¹H-NMR (CDCl₃, 250 MHz): 8.0 (s, 1 NH); 7.80 (d, J = 7, 2 arom. H); 7.55–7.35 (m, 3 arom. H); 7.3–7.0 (m, 2 arom. H); 6.76 (d, J = 7, 2 arom. H); 6.66 (d, J = 8, 1 NH); 5.78 (d, J = 8, 1 NH); 4.85–4.6 (m, H–C(2.2), H–C(2.3)); 3.5–3.2 (m, 3 aliph. H); 3.1–2.65 (2m, 7 aliph. H); 2.6–2.45 (m, 1 aliph. H); 2.15–1.85 (2m, 2 aliph. H); 1.8–1.4 (m, 5 aliph. H). FAB-MS: 643 (16, [M + H]⁺), 304 (4), 278 (7), 250 (20), 219 (27), 157 (27), 120 (50), 105 (100). Anal. calc. for C₄₀H₄₂N₄O₄ (642.80): C 74.74, H 6.59, N 8.72; found: C 74.48, H 6.60, N 8.69.

Further elution yielded 5.25 g (45.1%) of **22g**. Amorphous solid. A small sample was crystallized from AcOEt/hexane. M.p. 118–120°. $R_{\rm f}$ (Et₂O/i-PrOH 92:8) 0.28. $[\alpha]_{\rm D} = -65.5$ (MeOH, c = 0.5). IR (KBr): 3415m, 3290m, 3060w, 3026w, 2931w (br.), 2873w, 1645s (br.), 1498s (br.), 1499s, 1030w, 747w, 700m. ¹H-NMR (CDCl₃,

250 MHz): 7.83 (d, J = 6, 2 arom. H); 7.55–7.05 (2m, 15 arom. H, 2 NH); 7.0–6.9 (m, 2 arom. H); 5.64 (d, J = 8, 1 NH); 4.9–4.75 (m, H–C(2.2), or H–C(2.3)); 4.65–4.55 (m, H–C(2.3) or H–C(2.2)); 3.5–3.25 (m, 3 aliph. H); 3.2–2.45 (m, 7 aliph. H); 2.15–2.0 (m, 1 aliph. H); 1.9–1.55 (m, 5 aliph. H); 1.35–1.1 (m, 1 aliph. H). FAB-MS: 643 (19, [M + H]⁺), 425 (5), 278 (10), 250 (23), 219 (25), 157 (30), 120 (51), 105 (100). Anal. calc. for C₄₀H₄₂N₄O₄ (642.80): C 74.74, H 6.59, N 8.72; found: C 74.96, H 6.70, N 8.66.

N^{2.2}-[(R)-1-(4-Bromobenzamido)-1,2,3,4-tetrahydronaphthalene-1-carbonyl]-L-phenylalanyl-L-phenylalanine N^{1.3},N^{1.3}-(Tetramethylene)amide (**21**g') and (S,S,S)-Isomer **22**g'. From rac-**11**g' (0.36 g, 1.01 mmol) and **18** according to *Method H*. The residue was chromatographed (SiO₂ (150 g), Et₂O/i-PrOH 97:3→95:5): 298 mg (41%) of **21**g'. Amorphous solid. A sample was crystallized from MeOH, which gave suitable crystals for X-ray analysis. M.p. 167–167.5°. $R_{\rm f}$ (Et₂O/i-PrOH 92:8) 0.57. [α]_D = +28.0 (MeOH, c = 0.1). IR (KBr): 3405m (br.), 3060w, 3027w, 2930w, 2874w, 1656s (br.), 1497s (br.), 1471s (br.), 1010w, 845w, 751m, 701m. ¹H-NMR (CDCl₃, 250 MHz): 8.03 (*s*, 1 NH); 7.66, 7.54 (2*d*, J = 8, 4 arom. H); 7.30–7.0 (*m*, 12 arom. H); 6.8–6.65 (*m*, 2 arom. H, 1 NH); 5.76 (*d*, J = 8, 1 NH); 4.85–4.65 (*m*, H–C(2.2), H–C(2.3)); 3.55–3.2 (2*m*, 3 aliph. H); 3.1–2.65 (*m*, 7 aliph. H); 2.6–2.50 (*m*, 1 aliph. H); 2.15–1.9 (2*m*, 2 aliph. H); 1.85–1.50 (*m*, 5 aliph. H). FAB-MS: 721 (12, [M +H]⁺), 643 (14), 328 (8), 304 (6), 276 (5), 250 (11), 219 (52), 183 (38), 157 (48), 120 (100), 105 (60). Anal. calc. for C₄₀H₄₁BrN₄O₄ (721.66): C 66.57, H 5.73, N 7.76; found: C 66.81, H 5.63, N 7.64.

Further elution yielded 318 mg (43.5%) of **22g'**. Amorphous solid. A small sample was crystallized from AcOEt/hexane. M.p. 155–156°. R_f (Et₂O/i-PrOH 92:8) 0.36. $[\alpha]_D = -60.0$ (MeOH, c = 0.1). IR (KBr): 3407*m*, 3306*m*, 3061*w*, 3027*w*, 2948*w*, 2873*w*, 1645*s*, 1499*s*, 1450*s*, 1010*w*, 752*m*, 701*m*. ¹H-NMR (CDCl₃, 250 MHz): 7.72, 7.52 (2*d*, J = 8, 4 arom. H); 7.35 (*d*, J = 8, 1 arom. H); 7.3–7.1 (*m*, 12 arom. H); 7.0 (*d*, J = 8, 1 NH); 6.95–6.85 (*m*, 2 arom. H); 5.57 (*d*, J = 8, 1 NH); 4.85 (*m*, H–C(2.2) or H–C(2.3)); 4.65–4.5 (*m*, H–C(2.3) or H–C(2.2)); 3.5–3.25 (*m*, 3 aliph. H); 3.14, 3.09 (2*d*, J = 5, 1 aliph. H); 3.0–2.45 (*m*, 7 aliph. H); 2.1–2.0 (*m*, 1 aliph. H); 1.9–1.55 (*m*, 6 aliph. H). FAB-MS: 721 (13, [*M* + H]⁺), 643 (21), 328 (10), 304 (8), 276 (7), 250 (16), 219 (43), 183 (37), 157 (50), 120 (100), 105 (73). Anal. calc. for C₄₀H₄₁BrN₄O₄ (721.66): C 66.57, H 5.73, N 7.76; found: C 66.55, H 5.76, N 7.76.

 $N^{2.2}$ - [(R) - 1 - Benzamido - 2,3 - dihydro - 6 - methoxy - 1 H - indene - 1 - carbonyl] -L - phenylalanyl-L - phenylalanine $N^{1.3}$, $N^{1.3}$ - (Tetramethylene) amide (21h) and (S,S,S) - Isomer 22h. From rac-11h (10.0 g, 32.1 mmol) and 18 according to Method I. The residue was chromatographed (SiO₂ (1.5 kg), Et₂O/i-prOH 95:5 \rightarrow 92:8) to yield first, after crystallization from AcOEt/hexane, 10.36 g (49%) 21h. Amorphous solid. M.p. 163–164°. R_f (Et₂O/i-PrOH 92:8) 0.44. [α]_D = +8.6 (CHCl₃, c = 0.5). IR (KBr): 3416w, 3355w, 3262w, 3060w, 3026w, 2947w, 1680m, 1656s, 1621s, 1580w, 1531m, 1491s, 1452m, 1289m, 1261w, 1181w, 1028w, 745w, 702m. ¹H-NMR ((D₆)DMSO, 250 MHz): 8.43 (d, J = 8.0, 1 NH); 8.0–7.9 (m, 2 arom. H); 7.6–7.4 (m, 3 arom. H, 1 NH); 7.3–6.9 (m, 12 arom. H); 6.85–6.75 (m, 1 arom. H); 4.65–4.45 (m, H–C(2.2), H–C(2.3)); 3.66 (s, 1 MeO); 3.4–3.05 (m, 3 aliph. H); 3.05–2.7 (m, 8 aliph. H); 2.35–2.15 (m, 1 aliph. H); 1.75–1.45 (m, 4 aliph. H). FAB-MS: 659 (22, [M + H]⁺), 266 (28), 219 (35), 174 (30), 120 (60), 105 (100).

Further elution yielded, after recrystallization from AcOEt/hexane, 10.35 g, (49%) of **22h**. M.p. 118–119°. R_f (Et₂O/i-PrOH 92:8) 0.26. $[\alpha]_D = -48.0$ (CHCl₃, c = 0.5). IR (KBr): 3404w (br.), 3304w, 3060w, 3022w, 2951w, 1680m, 1643s (br.), 1526m, 1491s, 1450s, 1326w, 1287m, 1215w, 1031w, 745w, 700m. ¹H-NMR ((D₆)DMSO, 250 MHz): 8.91 (br. s, 1 NH); 8.22 (d, J = 7.6, 1 NH); 8.05–7.95 (m, 2 arom. H); 7.72 (d, J = 7.6, 1 NH); 7.6–7.4 (m, 3 arom. H); 7.3–6.95 (m, 12 arom. H); 6.9–6.8 (m, 1 arom. H); 4.65–4.5, 4.5–4.4 (2m, H–C(2.2), H–C(2.3)); 3.69 (s, MeO); 3.45–2.75 (m, 11 aliph. H); 2.25–2.05 (m, 1 aliph. H); 1.8–1.5 (m, 4 aliph. H). FAB-MS: 659 (30, $[M + H]^+$), 266 (28), 219 (28), 174 (30), 120 (60), 105 (100).

 $N^{2.2}$ -[(R)- $N^{2.1}$ -Benzoyl-2-phenylalanyl]-L-phenylalanyl-L-phenylalanine Dimethylamide (**21n**) and (S,S,S)-Isomer **22n**. A mixture of **10n** (500 mg, 1.99 mmol), **17** (675 mg, 1.99 mmol), and TsOH (20 mg) in MeCN (30 ml) was refluxed under Ar for 48 h, cooled to r.t., worked up, and purified following *Method H*. The residue was chromatographed (SiO₂ (100 g), Et₂O/i-PrOH 99:1): 353 mg (27%) of **21n**. Amorphous white solid. R_{f} (Et₂O/i-PrOH 99:1) 0.18. [α]_D = +23.8 (CHCl₃, c = 0.94). IR (KBr): 3380w, 3300w, 3060w, 3025w, 2930w, 1640s, 1500s, 1475s, 1452w, 1440w, 1075w, 1027w, 700m. ¹H-NMR (CDCl₃, 90 MHz): 8.10 (br. *s*, 1 NH); 7.95–7.65 (*m*, 2 arom. H); 7.55–6.85 (*m*, 16 arom. H); 6.75–6.55 (*m*, 2 arom. H); 6.02 (br. *d*, 1 NH); 5.15–4.85, 4.85–4.55 (2*m*, H–C(2.2), H–C(2.3)); 3.05–2.65 (*m*, 2 H–C(3.2), 2 H–C(3.3)); 2.82, 2.57 (2s, Me₂N); 2.0 (s, Me–C(2.1)). MS: 590 (< 1, M^+), 252 (6), 225 (16), 224 (36), 219 (11), 146 (5), 131 (7), 121 (5), 120 (20), 106 (10), 105 (100), 104 (13), 103 (16), 91 (15), 78 (8), 77 (44), 76 (5), 72 (18), 51 (11), 44 (11).

Further elution yielded 494 mg (37%) of **22n**. Amorphous white solid. R_f (Et₂O/i-PrOH 99:1) 0.10. [α]_D = -4.5 (CHCl₃, c = 1.0). IR (KBr): 3400m, 3300m, 3060w, 3025w, 2930w, 1640s, 1500s, 1480m, 1445w, 1290w, 1030w, 700m. ¹H-NMR (CDCl₃, 90 MHz): 7.95-7.65, 7.55-6.8 (2m, 2 NH, 20 arom. H); 6.03 (br. *d*, *J* = 8.0, 1 NH); 5.15-4.8, 4.75-4.45 (2m, H-C(2.2), H-C(2.3)); 3.25-2.65 (m, 2 H-C(3.2), 2 H-C(3.3)); 2.80, 2.60 (2s, Me₂N);

1.83 (s, Me–C(2.1)). MS: 590 (< 1, M^{++}), 299 (8), 272 (8), 252 (12), 225 (7), 224 (27), 149 (9), 131 (11), 121 (8), 120 (47), 105 (100), 104 (16), 103 (20), 91 (29), 77 (39), 57 (12), 51 (14), 46 (25).

 N^{2-2} -[(R)- N^{2-1} Benzoyl-2-phenyl-2-allylglycyl]-L-phenylalanyl-L-phenylalanine Dimethylamide (210) and (S,S,S)-Isomer 220. A mixture of rac- 100 (246 mg, 0.88 mmol), 17 (300 mg, 0.85 mmol), and TsOH (10 mg), in MeCN (3 ml) was refluxed under Ar for 72 h, cooled to r.t., worked up and purified following Method H. The residue was chromatographed (SiO₂ (50 g), El₂O/i-PrOH 99 :1): 235 mg (41%) of 210. Amorphous white solid. $R_{\rm f}$ (Et₂O/i-PrOH 99 :1) 0.22. [α]_D = +14.1 (CHCl₃, c = 0.71). IR (KB): 3380w, 3300w, 3060w, 3025w, 2925w, 1640s, 1500s, 1475s, 1420w, 1255w, 1120w, 1030w, 925w, 700m. ¹H-NMR (CDCl₃, 90 MHz): 7.95-7.7, 7.55-6.65 (2m, 2 NH, 20 arom. H); 6.53 (br. d, J = 8.0, 1 NH); 5.95-5.45 (m, CH₂=CHCH₂); 5.3-4.55 (m, CH₂=CHCH₂), H-C(2.2), H-C(2.3)); 3.75-3.35, 3.15-2.75 (2m, CH₂=CHCH₂, 2 H-C(3.2), 2 H-C(3.3)); 2.87, 2.58 (2s, Me₂N). MS: 616 (< 1, M^{++}), 425 (6), 366 (5), 278 (12), 251 (7), 250 (22), 131 (6), 129 (8), 120 (28), 105 (100), 104 (11), 91 (16), 77 (31), 46 (20).

Further elution yielded 224 mg (39%) of **220**. Amorphous white solid. R_f (Et₂O/i-PrOH 99:1) 0.16. $[\alpha]_D = -34.8$ (CHCl₃, c = 0.67). IR (KBr): 3380w, 3300w, 3060w, 3025w, 2925w, 1640s, 1500s, 1480s, 1420w, 1290w, 1255w, 1120w, 1030w, 920w, 700m. ¹H-NMR (CDcl₃, 90 MHz): 7.95–7.75 (*m*, 3 arom. H); 7.62 (br. *s*, 1 NH); 7.55–6.9 (*m*, 1 NH, 17 arom. H); 6.37 (br. *d*, J = 7.5, 1 NH); 5.65–5.2 (*m*, CH₂=CHCH₂); 5.2–4.45 (*m*, CH₂=CHCH₂, H–C(2.2), H–C(2.3)); 3.45–2.65 (*m*, CH₂=CHCH₂)); 2.80, 2.63 (2*s*, Me₂N). MS: 616 (< 1, M^{++}), 425 (5), 278 (16), 250 (20), 131 (8), 129 (7), 120 (32), 105 (100), 104 (13), 103 (10), 91 (20), 77 (32), 57 (11), 46 (19).

Compounds 24 and 15–18. – (R)-Methyl 2-{{(tert-Butyl)oxycarbonyl]amino}-1,2,3,4-tetrahydronaphthalene-2-carboxylate (24). To a stirred mixture of (R)-1a (700 mg, 3.07 mmol) in dry MeOH (3 ml) at 0° was added dropwise SOCl₂ (0.67 ml, 9 mmol; Fluka) followed by 15% HCl in MeOH (3 ml). The mixture was stirred at 0° for 15 min and then heated at 50° for 5.5 h. The soln. was evaporated and the residue dissolved in CHCl₃ (100 ml). The org. phase was washed with sat. NaHCO₃ soln. (50 ml), dried (MgSO₄), and evaporated, and the crude brown liquid 23 used without further purification. To a soln. of the crude material in DMF (10 ml) was added di(*tert*-butyl) dicarbonate (Fluka; 737 mg, 3.38 mmol) and stirred at r.t. for 72 h. The DMF was then removed under high vacuum, the residue extracted with AcOEt (100 ml) and ice-cold 0.5N aq. HCl (50 ml), the org. phase washed with brine and dried (MgSO₄). The solvent was removed under reduced pressure and the crude purified by flash chromatography on 50 g SiO₂, Hexane/AcOEt 4:1. After drying under high vacuum, 919 mg (98%) of **24** was obtained as a viscous yellow liquid. [α]_D = -25.0 (c = 0.5, MeOH). IR (KBr): 3367w, 2950m, 1742s, 1714s, 1495s, 1454m, 1366m, 1249s, 1168s, 1064m, 745m. ¹H-NMR (CDCl₃, 250 MHz): 7.22-7.02 (m, 4 arom. H); 4.79 (br. s, 1 NH); 3.78 (s, 1 MeO); 3.28, 2.95 (2d, J = 16, 2 aliph. H); 2.90-2.80 (m, 2 aliph. H); 2.59-2.46 (m, 1 aliph. H); 2.22-2.06 (m, 1 aliph. H); 1.41 (s, 1 t-Bu). MS: 204 (7), 188 (100), 146 (22), 129 (74), 57 (82).

L-Phenylalanine Dimethylamide [31] **15**. To a stirred soln. of 8.5 g (28.4 mmol) of Z-(*S*)-Phe in CH₂Cl₂ (100 ml) was added at 0° 5.86 g (28.4 mmol) of DCC in small portions, followed by addition of Me₂NH (gas), until no starting material was observable. The mixture was stirred for 2 h at r.t., filtered, washed with CH₂Cl₂ and the filtrate poured onto ice, 2x aq. HCl soln. (40 ml), the org. layer washed with sat. aq. NaHCO₃ soln., dried (MgSO₄), the solvents were removed and the residue dried under reduced pressure. The the crude residue was added at 0° a cold soln. of 33 % HBr soln. in AcOH (150 ml), and the mixture was stirred for 3 h at 0°. The product precipitated by addition of Et₂O (-10 ml). Filtration and drying under reduced pressure gave 7.04 g (90%) of **15** (hydrobromide salt). M.p. 256.3–257.0°. [α]_D = +56.0 (H₂O, *c* = 1.6). 1R (KBr): 3060*m*, 2940*m*, 2680*m*, 1650*s*, 1555*s*, 1490*w*, 1445*s*, 1395*w*, 1365*w*, 1205*w*, 1155*w*, 1140*m*, 1095*w*, 1035*w*, 765*w*, 700*w*. ¹H-NMR (CDCl₃, 90 MHz): 7.23 (*s*, 5 arom. H); 3.90 (*t*, *J* = 7.0, H–C(2)); 2.87, 2.70 (2s, Me₂N); 2.85 (*d*, *J* = 7.0, 2 H–C(3)); 1.58 (br. *s*, NH₂). MS: 194 (< 1, [*M* – HB]⁺), 121 (9), 120 (100), 103 (12), 101 (71), 91 (11), 82 (14), 80 (15), 77 (7). Anal. calc. for C₁₁H₁₇BrN₂O (273.18): C 48.36, H 6.27, N 10.25; found: C 48.52, H 6.43, N 10.22.

L-Phenylalanine N¹,N¹-(Tetramethylene) amide (16) [31]. To a stirred soln. of Boc-Phe (50 g, 0.188 mol) in CH₂Cl₂ (350 ml) were added under Ar and at 0°, N-methylmorpholine (*Fluka*; 22.8 ml, 1.1 equiv.) and isobutyl chloroformate (*Fluka*; 20.1 ml, 1.1 equiv.). The mixture was stirred for 30 min at 0°, followed by addition of pyrrolidine (*Fluka*; 17.1 ml, 1.1 equiv.) and stirring for 30 min at 0° and for 2 h at r.t. Then, the mixture was poured on ice (200 g), 0.5N aq. HCl (300 ml), and AcOEt (500 ml), the org. phase washed with sat. aq. NaHCO₃ soln. (2 × 150 ml), brine (400 ml), dried (MgSO₄), and evaporated, and the residue dried under reduced pressure over night: 58.8 g (98%) of Boc-Phe-N(CH₂)₄ as an amorphous solid, which was added in small portions to a stirred soln. of CF₃COOH (150 ml) under Ar at 0°. The mixture was stirred for 2 h at 0° and evaporated and the residue dried over night and crystallized from Et₂O/hexane 3:1: 53.1 g (85%) of **16**-CF₃COOH. White solid. M.p. 163–164°. [α]_D = +53.0 (MeOH, *c* = 0.5). IR (KBr): 3433w (br.), 3029w, 2978m, 2886m, 2716m, 2610m, 1671s, 1596m, 1506m, 1456m, 1371w, 1207s, 1181s, 1134s, 722m. ¹H-NMR ((D₆)DMSO, 250 MHz): 8.25 (br. *s*, 3 NH);

7.4–7.15 (*m*, 5 arom. H); 4.35–4.2 (*m*, H–C(2)); 3.45–3.1 (*m*, 3 aliph. H); 3.1–2.85 (*m*, 2 H–C(3)); 2.6–2.4 (*m*, 1 aliph. H); 1.8–1.4 (*m*, aliph. H). MS: 219 (1, $[M + H]^+$), 127 (46), 120 (100), 99 (14), 91 (14), 70 (24). Anal. calc. for C₁₅H₁₉F₃N₂O₃ (332.322): C 54.21, H 5.76, N 8.43; found: C 54.26, H 5.85, N 8.34.

L-Phenylalanyl-L-phenylalanine Dimethylamide [31] (17). To a stirred soln. of Z-Phe (2.28 g, 7.63 mmol) and 15 ·HBr (2.29 g, 1.1 equiv.) in CH₂Cl₂ (30 ml) was added under Ar at 0° DCC (1.60 g 7.75 mmol) in small portions and (i-Pr)₂EtN (1.96 ml, 1.5 equiv.). The mixture was stirred for 30 min at 0° and 6 h at r.t. and poured onto ice and 1N aq. HCl. The org. phase was extracted with sat. aq. NaHCO₃ soln. (40 ml) and brine (50 ml), dried (MgSO₄), and evaporated and the residue dried under reduced pressure. The crude residue was dissolved in EtOH (50 ml) and AcOH (5 ml) and hydrogenated for 8 h at r.t. using 5% Pd/C (500 mg). The mixture was filtered over *Celite* and evaporated, the residue extracted with CH₂Cl₂ (50 ml) and sat. aq. NaHCO₃ soln., the org. fraction dried (MgSO₄) and evaporated, and the residue crystallized from Et₂O: 1.75 g (68%) of 17. M.p. 100.3–101.8°. [α]_D = -27.5 (CHCl₃, *c* = 1.0). IR (KBr): 3360m, 3060w, 3025w, 2930m, 1655s, 1640s, 1590m, 1500s, 1452m, 1412m, 1397m, 1340w, 1260w, 1150w, 1150w, 1150w, 875w, 745m, 705s. ¹H-NMR (CDCl₃, 90 MHz): 7.92 (br. *d*, *J* = 7.5, 1 NH); 7.25 (*s*, 10 arom. H); 5.3–4.95 (*m*, H–C(2.1)) or H–C(2.2)); 3.7–3.4 (*m*, H–C(2.2) or H–C(2.1)); 3.2–3.1 (*m*, 2H–C(3.1) or 2H–C(3.2)); 2.97 (*d*, *J* = 7.5, 2 H–C(3.2) or 2 H–C(3.2)), 72 (14), 46 (40). Anal. calc. for C₂₀H₂₅N₃O₂ (339.44): C 70.77, H 7.42, N 12.38; found: C 70.59, H 7.20, N 12.11.

L-Phenylalanyl-L-phenylalanine $N^{1,2}$, $N^{1,2}$ -(Tetramethylene) amide [31] (18). To a stirred soln. of Boc-Phe (Fluka; 40.0 g, 0.150 mol) in CH₂Cl₂ (400 ml) were added under Ar and ice-bath cooling N-methylmorpholine (18.3 ml, 0.166 mol) and isobutyl chloroformate (16.1 ml, 0.166 mol). The mixture was stirred for 30 min at 0°, followed by addition of 16 CF₃COOH (49.8 h, 0.15 mol) and N-methylmorpholine (18.3 ml, 0.166 mol). The mixture was stirred for 30 min at 0° and for 2 h at r.t. and then poured into ice (200 g), 0.5N aq. HCl (300 ml), and AcOEt (500 ml). The org. phase was washed with sat. aq. NaHCO₃ soln. (2×150 ml) and brine (400 ml), dried (MgSO₄), and evaporated, and the residue dried under reduced pressure over night: 64.95 g (93%) of Boc-Phe-Phe-N(CH₂)₄. Amorphous solid which was not purified further. This solid was added under Ar in small portions to a stirred soln. of CF₃COOH (150 ml) at 0°. The mixture was stirred for 4 h at 0° and evaporated and the residue dissolved in CH₂Cl₂ (400 ml) and sat. aq. NaHCO₃ soln. (300 ml). The aq. phase was extracted with CH₂Cl₂ $(2 \times 200 \text{ ml})$, the combined org. phase dried (MgSO₄) and evaporated, and the residue crystallized from AcOEt/ hexane 1:1: 45.0 g (82%) of **18**. White solid. M.p. 102–103°. $[\alpha]_{D} = -29.8$ (CHCl₃, c = 0.5). IR (KBr): 3396w, 3319m, 3060w, 3026w, 2963w, 2930w, 2871w, 1658s, 1634s, 1576w, 1513s, 1452s, 1344w, 1187w, 909w, 742m, 702s. ¹H-NMR (CDCl₃, 250 MHz): 6.95 (br. d, J = 7.4, 1 NH); 7.4–7.1 (m, 10 arom. H); 4.91 (q, J = 7.4, H-C(2.2)); 3.65-3.6 (m, H-C(2.1)); 3.5-3.15 (m, 3 aliph. H, 1 H-C(3.1)); 2.98 (d, J = 7.4, 2 H-C(3.2)); 2.7-2.5 (m, 1 aliph. H, 1 H-C(3.1)); 2.98 (d, J = 7.4, 2 H-C(3.2)); 2.7-2.5 (m, 1 aliph. H, 1 H-C(3.1)); 2.98 (d, J = 7.4, 2 H-C(3.2)); 2.7-2.5 (m, 1 aliph. H, 1 H-C(3.1)); 2.98 (d, J = 7.4, 2 H-C(3.2)); 2.7-2.5 (m, 1 aliph. H, 1 H-C(3.1)); 2.98 (d, J = 7.4, 2 H-C(3.2)); 2.7-2.5 (m, 1 aliph. H, 1 H-C(3.1)); 2.98 (d, J = 7.4, 2 H-C(3.2)); 2.7-2.5 (m, 1 aliph. H, 1 H-C(3.1)); 2.98 (d, J = 7.4, 2 H-C(3.2)); 2.7-2.5 (m, 1 aliph. H, 1 H-C(3.1)); 2.98 (d, J = 7.4, 2 H-C(3.2)); 2.7-2.5 (m, 1 aliph. H, 1 H-C(3.1)); 2.98 (d, J = 7.4, 2 H-C(3.2)); 2.7-2.5 (m, 1 aliph. H, 1 H-C(3.1)); 2.98 (d, J = 7.4, 2 H-C(3.2)); 2.7-2.5 (m, 1 aliph. H, 1 H-C(3.1)); 2.98 (d, J = 7.4, 2 H-C(3.2)); 2.7-2.5 (m, 1 aliph. H, 1 H-C(3.1)); 2.98 (d, J = 7.4, 2 H-C(3.2)); 2.7-2.5 (m, 1 aliph. H, 1 H-C(3.1)); 2.98 (d, J = 7.4, 2 H-C(3.2)); 2.7-2.5 (m, 1 aliph. H, 1 H-C(3.1)); 2.98 (d, J = 7.4, 2 H-C(3.2)); 2.7-2.5 (m, 1 aliph. H, 1 H-C(3.1)); 2.98 (d, J = 7.4, 2 H-C(3.2)); 2.7-2.5 (m, 1 aliph. H, 1 H-C(3.1)); 2.98 (d, J = 7.4, 2 H-C(3.2)); 2.7-2.5 (m, 1 aliph. H, 1 H-C(3.1)); 2.98 (d, J = 7.4, 2 H-C(3.2)); 2.7-2.5 (m, 1 aliph. H, 1 H-C(3.1)); 2.98 (d, J = 7.4, 2 H-C(3.2)); 2.7-2.5 (m, 1 aliph. H, 1 H-C(3.1)); 2.98 (d, J = 7.4, 2 H-C(3.2)); 2.7-2.5 (m, 1 aliph. H, 1 H-C(3.1)); 2.98 (d, J = 7.4, 2 H-C(3.2)); 2.7-2.5 (m, 1 aliph. H, 1 H-C(3.1)); 2.98 (d, J = 7.4, 2 H-C(3.2)); 2.7-2.5 (m, 1 aliph. H, 1 H-C(3.1)); 2.98 (d, J = 7.4, 2 H-C(3.2)); 2.7-2.5 (m, 1 aliph. H, 1 H-C(3.1)); 2.98 (d, J = 7.4, 2 H-C(3.2)); 2.7-2.5 (m, 1 aliph. H, 1 H-C(3.1)); 2.98 (d, J = 7.4, 2 H-C(3.2)); 2.7-2.5 (m, 1 aliph. H, 1 H-C(3.1)); 2.98 (d, J = 7.4, 2 H-C(3.2)); 2.7-2.5 (m, 1 aliph. H, 1 H-C(3.1)); 2.88 (d, J = 7.4, 2 H-C(3.2)); 2.7-2.5 (m, 1 aliph. H, 1 H-C(3.1)); 2.88 (d, J = 7.4, 2 H-C(3.2)); 2.7-2.5 (m, 1 aliph. H, 1 H-C(3.1)); 2.88 (d, J = 7.4, 2 H-C(3.2)); 2.88 (d, J = 7.4, 2 H-1 H-C(3.1)); 1.75-1.5 (m, 4 aliph. H); 1.45 (br. s, 1 NH₂). MS: 365 (1, M⁺), 274 (20), 203 (25), 120 (100), 91 (22), 72 (35). Anal. calc. for C₂₂H₂₇N₃O₂ (365.48): C 72.30, H 7.45, N 11.50; found: C 72.03, H 7.45, N 11.52.

X-Ray Structure Analysis. – Compound **20f.** $C_{33}H_{37}N_3O_5$. Orthorhombic, $P2_12_12_1$; a = 10.751 (8), b = 14.317 (9), c = 18.69 (2) Å; D = 1.283 Mg/m³, Z = 4; $\mu(MoK_a) = 0.081$ mm⁻¹. Data were collected on a Nicolet-R3m four-circle diffractometer fitted with a LTl cooling apparatus. Temp. 183 K; wavelength 0.71069 Å; scan mode ω ; scan speed 1.13° /min minimum speed; strong reflections measured up to 14.65° /min; scan width 0.95°; 2θ range 0–56°; peak to background ratio 5:1; total data measured, 3913 excluding standards; total observed, 3140; rejection criterion $I > 2.5\sigma$ (I); number of parameters; 370 weights $w = 1/\sigma^2$ (F) + 0.001 |F|². The structure was determined by direct methods using the SHELXTL PLUS (VAX II) system. The refinement converged at R = 0.04 with anisotropic refinement of all non-H-atoms.

Compound 22d. $C_{41}H_{44}N_4O_5 \cdot H_2O$. Triclinic, P1; a = 6.408 (5), b = 11.957 (6), c = 13.225 (7) Å. $\alpha = 65.31$ (4), $\beta = 89.70$ (5), $\gamma = 82.72$ (5)°; D = 1.26 Mg/m³, Z = 1; μ (MoK_{α}) = 0.079 mm⁻¹. Data were collected on a Nicolet-R3m four-circle diffractometer fitter with a LT1 cooling apparatus. Temp. 183 K; wavelength 0.71069 Å; scan mode ω ; scan speed 0.9°/min minimum speed; strong reflections measured up to 14.65 °/min; scan width 1.2°; 2θ range 0–56°; peak to background ratio 5:1; total data measured, 4789 excluding standards; total observed, 4257; rejection criterion $I > 2.5\sigma(I)$; number of parameters, 464 weights $w = 1/\sigma^2(F) + 0.001 |F|^2$. The structure was determined by direct methods using the SHELXTL PLUS (VAX II) system. The refinement converged at R = 0.047 with anisotropic refinement of all non-H-atoms.

Compound **21g**'. $C_{40}H_{41}BrN_4O_4 \cdot 0.5 H_2O$. Orthorhombic, $P2_12_12_1$; a = 6.408 (5), b = 11.957 (6), c = 13.225 (7) Å; $D = 1.22 Mg/m^3$, Z = 8; $\mu(CuK_{\alpha}) = 1.76 \text{ mm}^{-1}$. Data were collected on a Nicolet-R3m four-circle diffractometer fitted with a LT1 cooling apparatus. Temp. 190 K; wavelength 1.5418 Å; scan mode ω ; scan speed 2.9°/min minimum speed; strong reflections measured up to 14.65°/min; scan width 2.6°; 2θ range 0–112°; peak to

background ratio 5:1; total data measured, 5711 excluding standards; total observed, 3117; rejection criterion $I > 2.5\sigma(I)$; number of parameters, 404 weights $w = 1/\sigma^2(F) + 0.001 |F|^2$. The structure was determined by direct methods using the SHELXTL PLUS (VAX II) system. The refinement converged at R = 0.078 with anisotropic refinement of all non-H-atoms. A face-indexed numerical absorption correction was applied.

The coordinates and geometrical data for these three structures were depositied at the *Cambridge Crystallo-graphic Data Centre*, University Chemical Lab., Cambridge CB2 1EW, UK.

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